



**INSTALLATION MANUAL**

**DC Series**

**DC SERIES INSTRUCTIONS**  
(PDF Format)



[Spanish \(Español\)](#)



[French Canadian \(Canadien français\)](#)

**DC SERIES SYSTEMS**



**ATTENTION**

**DURING INSTALLATION, SOME FABRICATION MAY BE REQUIRED.**

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Service & Operation

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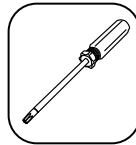
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### Recommended Tools



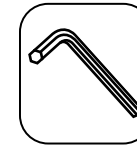
Safety Glasses and Gloves



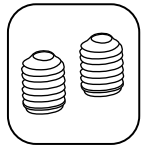
T30 Torx Bit or Screwdriver



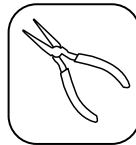
Rubber Mallet



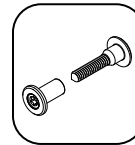
5/32" Allen Head



1/4" Allen Set Screws



Needle Nose Pliers



Barrel Bolts



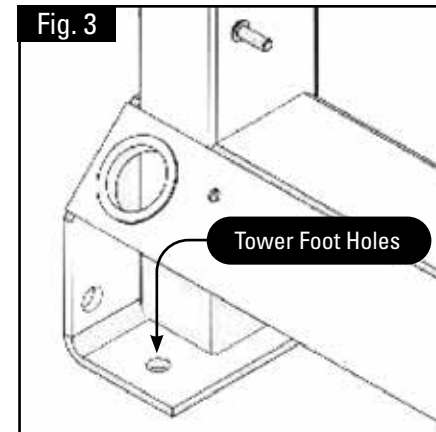
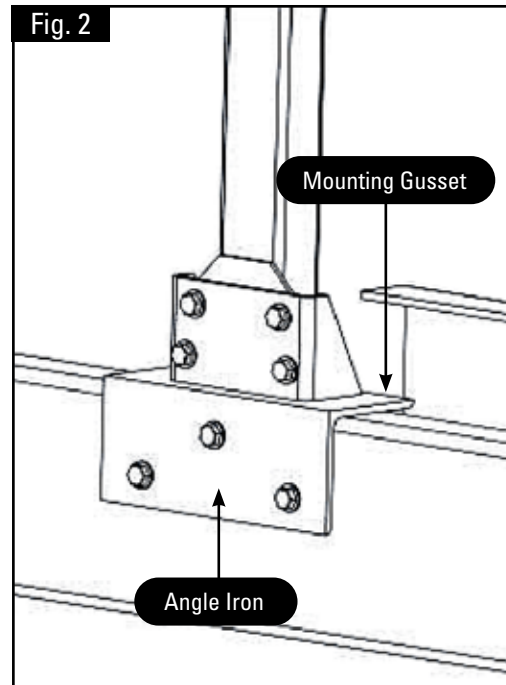
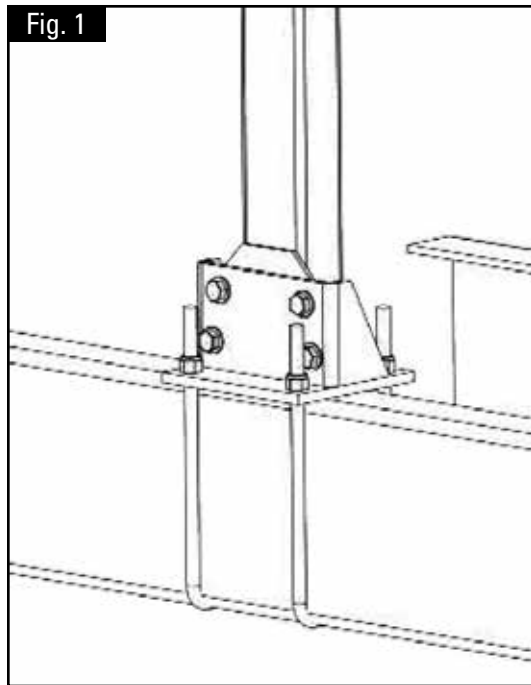
# DC SERIES INSTALLATION



## Tower Installation

Roll Rite, LLC understands the value of your time as an equipment installer. Therefore for your convenience Roll Rite pre-assembles our standard electrically operated towers. Your tower is pre-plumbed, it is pre-wired to the control box, and has been fully operated. The control box and remote key-fobs are pre-programmed and ready to use.

**Note:** For the tower to be correctly installed, you will need at least 12 inches of un-obstructed clearance between the back of the truck cab and the front of your longest container, guard, hoist, etc (9" of clear frame). Tower does not have mounting brackets attached to it you will need to purchase one of the options below or build your own mounts.



**Note:** The holes in the bottom of the tower foot are intended for shipping purposes only. These are not sufficient for mounting the tower to the truck (Fig. 3).

**System Options:** Roll Rite offers 2 different mounting options for the tower.

- **Option 1:** U-bolt mount which clamps the tower down to the frame (Fig. 1).
- **Option 2:** Side frame mount which allows you to bolt angle iron through the side of the frame and then attach to the tower to the angle iron (Fig. 2).



## Tower Installation

### Option 1: U-Bolt Style Mount

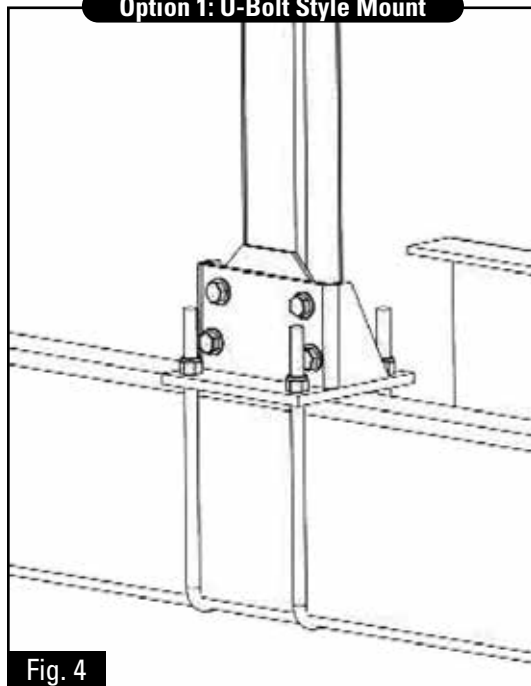


Fig. 4

**Step 1:** Bolt the Mounting brackets to the tower using the provided bolts.

**Step 2:** Locate the 5/8" x 14" U-Bolts. (Part# 18714)

**Step 3:** Place the tower on the frame rails (Fig. 4).

**Step 4:** Check to make sure that the tower will not interfere with any other components of the truck or hoist.

**Step 5:** Square the tower with the cab of the truck.

**Step 6:** Slide the U-bolts around the frame rails and thru the holes in the tower feet.

**Note:** The "U" bolts supplied are meant to accommodate varying frame rail widths. Spread the threaded end of the "U" bolt if necessary.

**Step 7:** Fasten the tower in place by tightening the 5/8" No. 11 high nuts (part# 18636) on the U-bolts.

### Option 2: Side Frame Style Mount

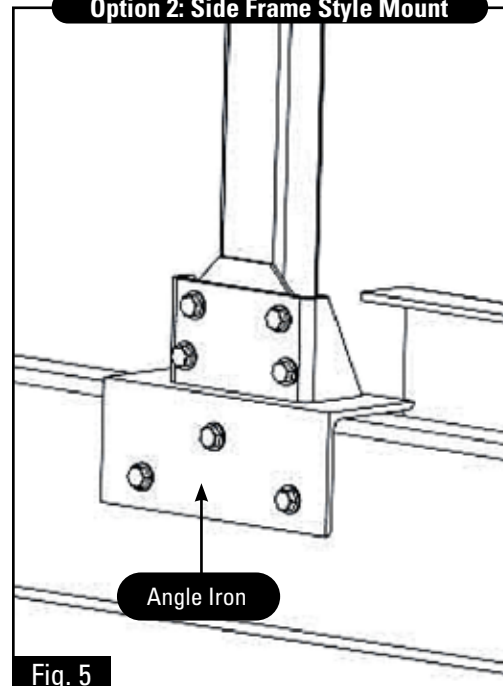


Fig. 5

**Step 1:** Locate the 2 - 6" x 6" angle iron pieces (Fig. 5).

**Step 2:** Place them on the frame rails of the truck across from each other.

**Note:** One or both of the angle iron pieces may need to be trimmed to fit on the frame.

**Step 3:** Place the tower on the angle iron pieces.

**Step 4:** Center the tower on the frame of the truck and square it with the cab.

**Step 5:** Clamp the tower to the angle iron pieces.

**Step 6:** Bolt the angle iron pieces to the frame rails.

**Step 7:** Using 2 bolts on each side bolt the mounting gussets to the tower (Fig. 2).

**Step 8:** Tack the mounting gussets to the angle iron.

**Step 9:** Remove the tower and weld the mounting gussets to the angle iron.

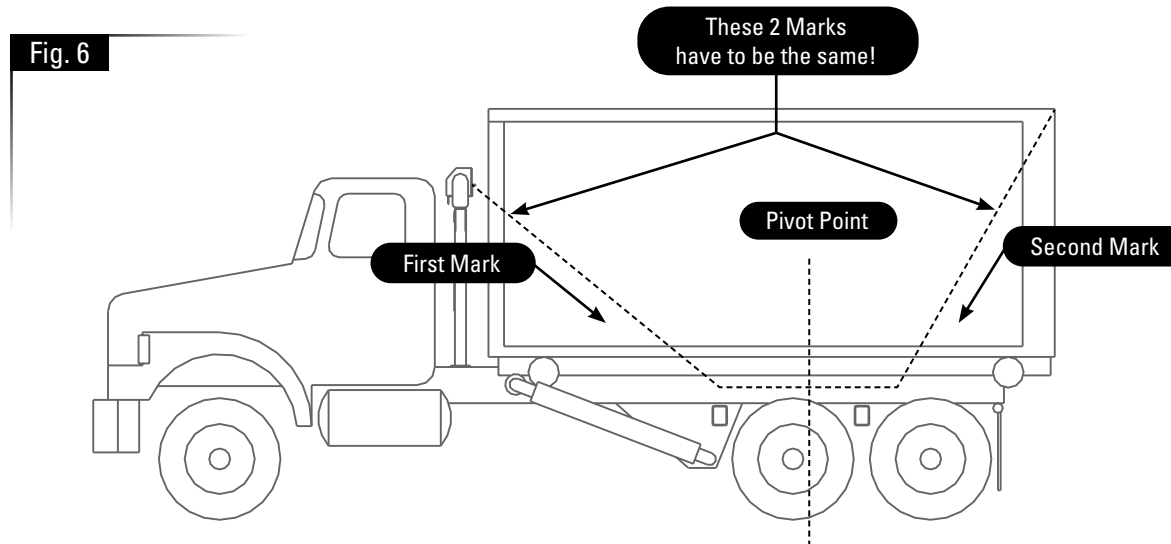
**Step 10:** After painting install the tower to the mounting gussets using all 4 bolts on each side.



## Pivot / Mount Installation

**External Pivot Installation: (pivot found in kit # 69200 & 69203)**

\*\*Refer to the diagram on page 5 to familiarize yourself with how the parts fit together.



### Mounting Bracket Location

**In order to correctly complete the next steps, we recommend that you load your largest container to be hauled.**

**Note:** If your tower is adjustable it should be in the lowest position. If you have a stationary tower, be sure it is in the position you want it in and then proceed.

**Step 1:** Take a measurement from where the tarp will enter the housing to a point that is slightly before the middle of the container and make a mark 3 inches below the top of the tires. **REMEMBER THAT MEASUREMENT.**

**Step 2:** Measure from the back of the container using the same measurement as the first and make another mark 3 inches below the top of the tires.

**Step 3:** Measure from the first mark to the second mark, divide that measurement in half and make a mark. This is where the mount needs to be centered (Fig. 6).

**Step 4:** Double-check the center point by measuring from where the tarp enters the housing to the center point and from the back of the container to the center point. These 2 measurements have to be the same.



## Pivot / Mount Installation

Fig. 7

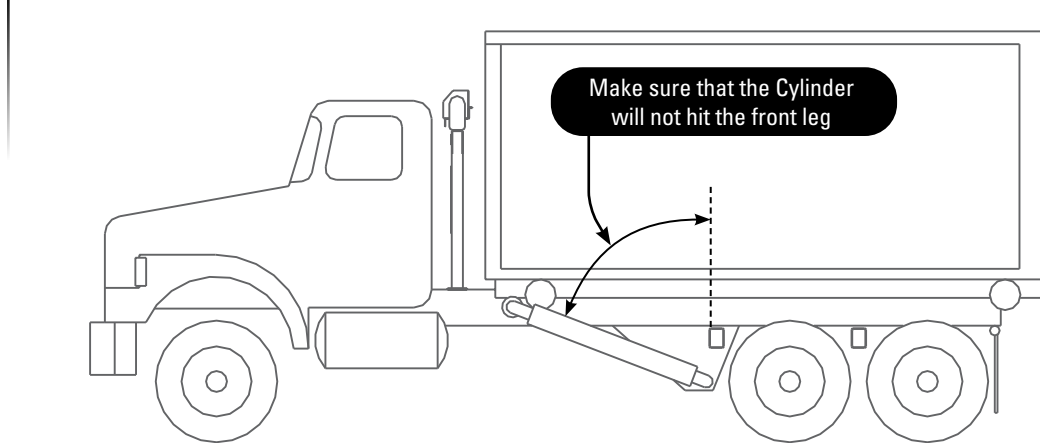
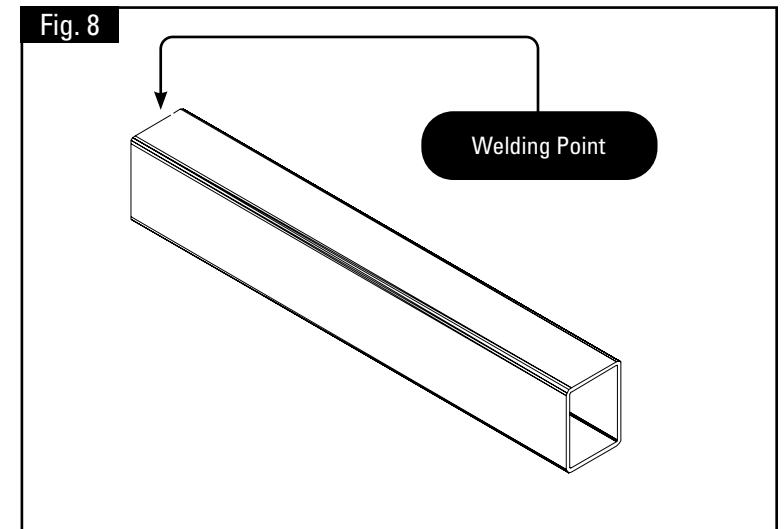


Fig. 8



**Step 5:** Repeat Steps 1 – 4 on the opposite side of the truck.

**Step 6:** To double-check that these legs will not interfere with the tilt cylinders, you will need to raise the tilt bed to the maximum tilt. The legs need to be behind the cylinders at this point (Fig. 7).

**Step 7:** If there is not a pad bolted to the frame in this location, center a mounting pad on the mark established for the center point and bolt it to the truck. This is where the pivot point of the system will be.

**Step 8:** Center the stationary leg on the pad and tack weld it in place.

**Step 9:** Make sure that it is level and square with the truck and finish welding the leg to the pad (Fig. 8).

**Step 10:** Repeat the above steps for the opposite side.



## Pivot / Adjustable Leg & Pivot Pin Mounting Bracket

Adjustable Leg

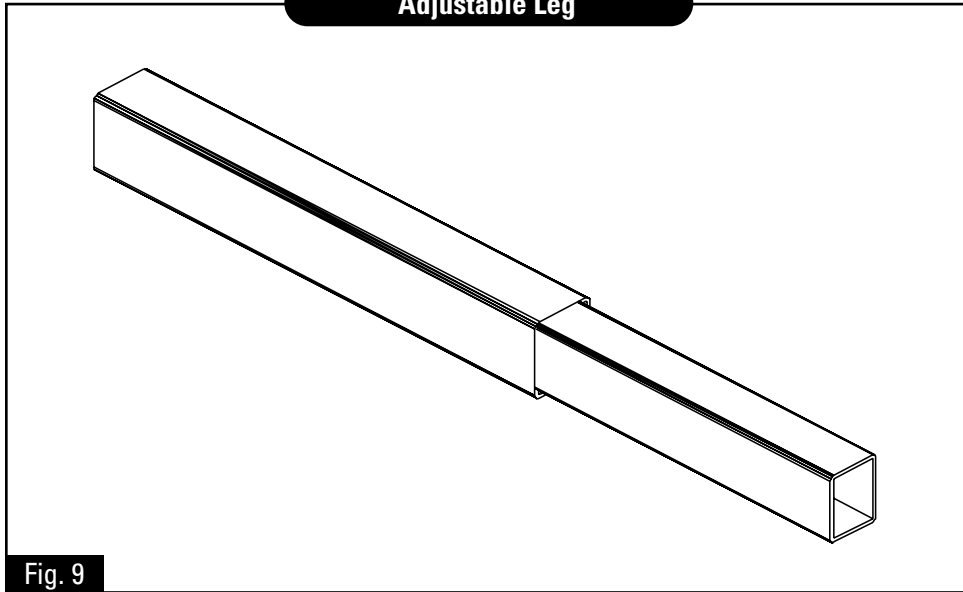


Fig. 9

**Step 1:** Insert the adjustable leg into the stationary leg.

**Step 2:** Determine how far the pivot pin is to stick out from the truck by sliding the adjustable leg in or out (Fig. 9).

**Step 3:** Tack weld the leg in place.

**Step 4:** Make sure that the leg is adjusted correctly and finish welding the leg.

**Step 5:** Repeat the above steps for the opposite side.

Pivot Pin Mounting Bracket

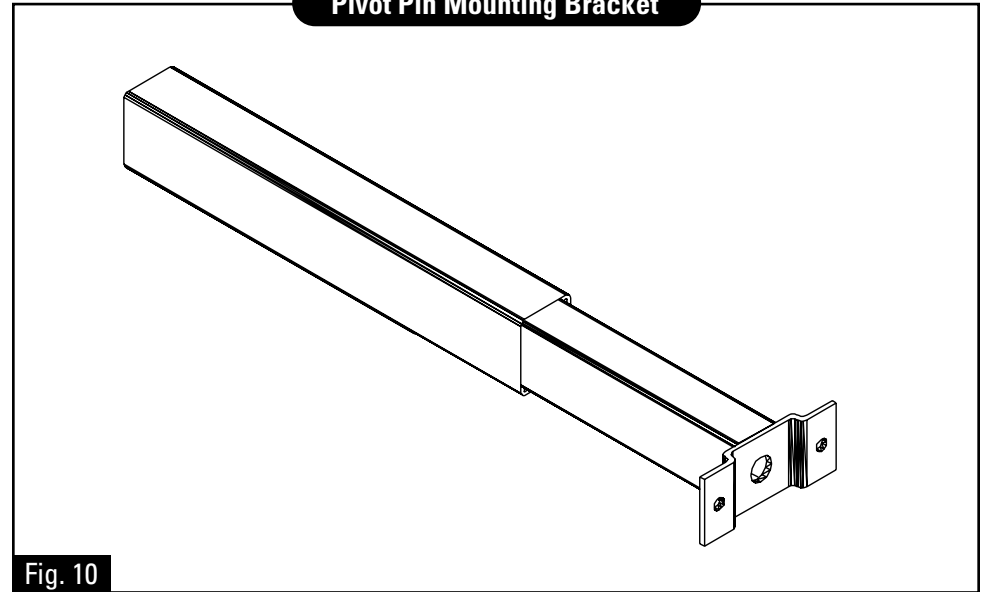


Fig. 10

**Step 1:** Center the pivot pin mounting bracket on the adjustable leg (Fig. 10).

**Step 2:** Tack weld the bracket in place.

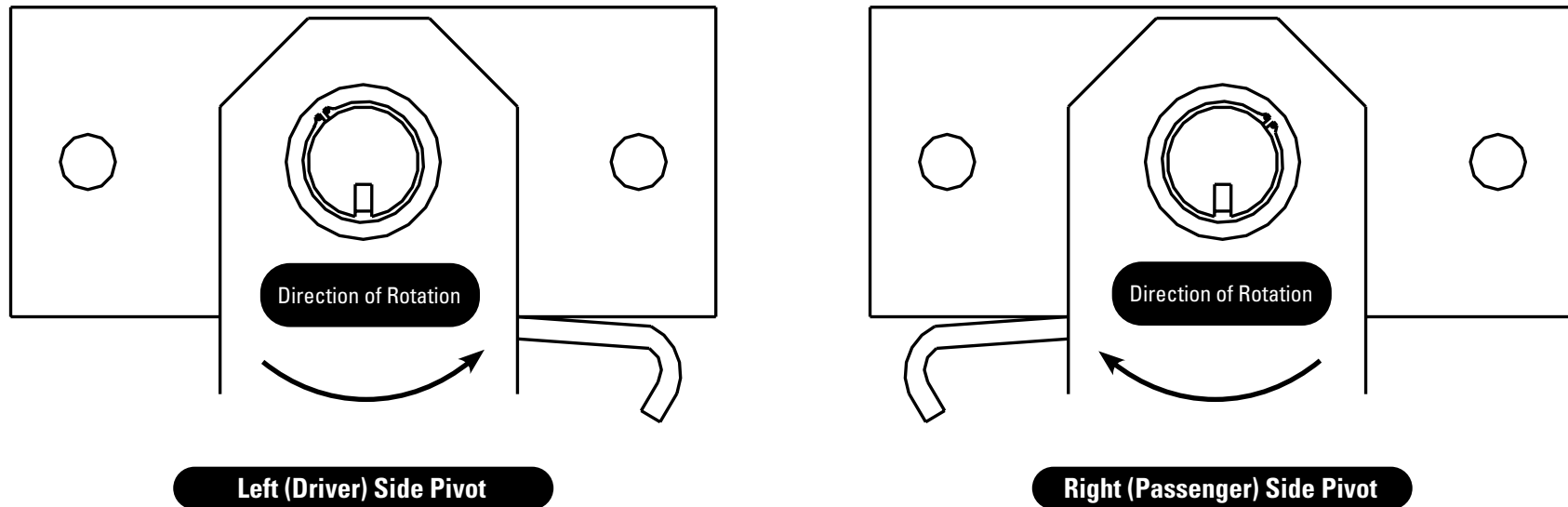
**Step 3:** Make sure that the bracket is square with leg and the truck and finish the weld.

**Step 4:** Repeat the above steps for the opposite side.



## Pivot / Install the Pivot Set

Fig. 11



**Step 1:** Driver and passenger arms (Fig. 11).

**Step 2:** Bolt the driver side pivot arm to the driver side pivot mount. Repeat with the passenger side arm.

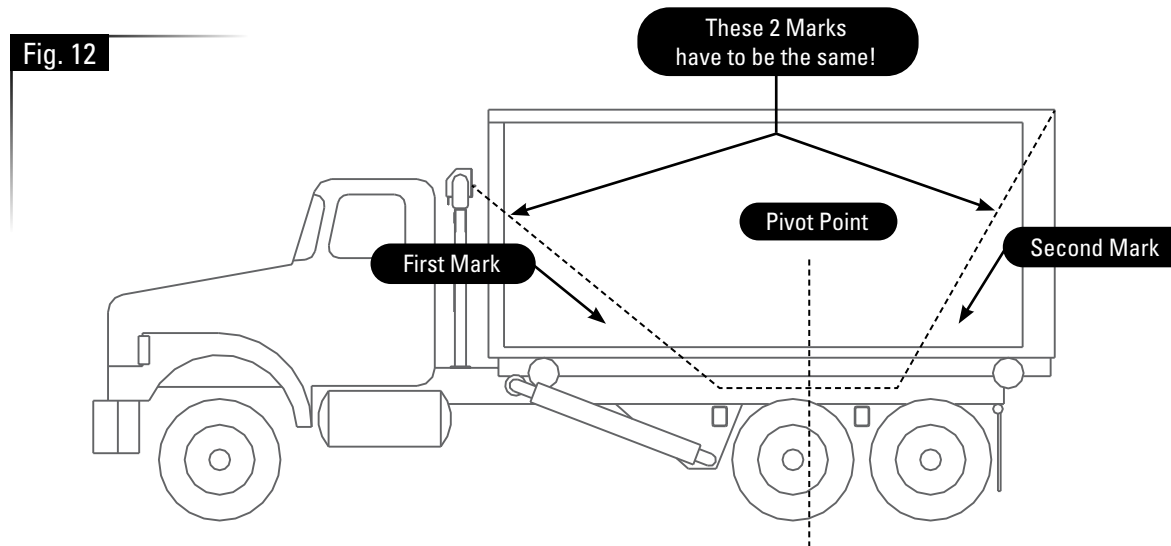
**Step 3:** Install the clevis pin in the center hold under the spring hooks.

**Step 4:** Now that the pivots are installed proceed to the tarp and tarp bow installation sections.



## Pivot / Mounting Bracket Location

Stationary Pivot Installation (Top Mount): (Pivot found in kit # 69400)



### Mounting Bracket Location

**In order to correctly complete the next steps, we recommend that you load your largest container to be hauled.**

**Note:** If your tower is adjustable it should be in the lowest position. If you have a stationary tower, be sure it is in the position you want it in and then proceed.

**Step 1:** Take a measurement from where the tarp will enter the housing to a point that is slightly before the middle of the container and make a mark 3 inches below the top of the tires. REMEMBER THAT MEASUREMENT.

**Step 2:** Measure from the back of the container using the same measurement as the first and make another mark 3 inches below the top of the tires.

**Step 3:** Measure from the first mark to the second mark, divide that measurement in half and make a mark. This is where the mount needs to be centered (Fig. 12).

**Step 4:** Double-check the center point by measuring from where the tarp enters the housing to the center point and from the back of the container to the center point. These 2 measurements have to be the same.

**Step 5:** Repeat Steps 1 – 4 on the opposite side of the truck.



## Pivot / Stationary Mounting Kit

The mounting kit consists of 2 pieces of 3" X 4" square tubing, 2 adjusting legs, and 1 top plate for each side (Fig. 13).

Fig. 13

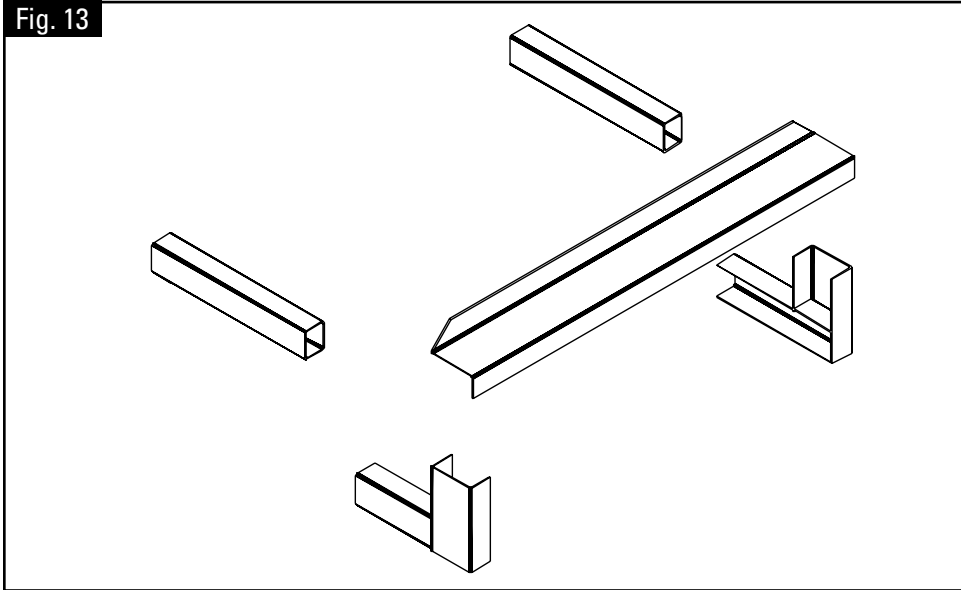
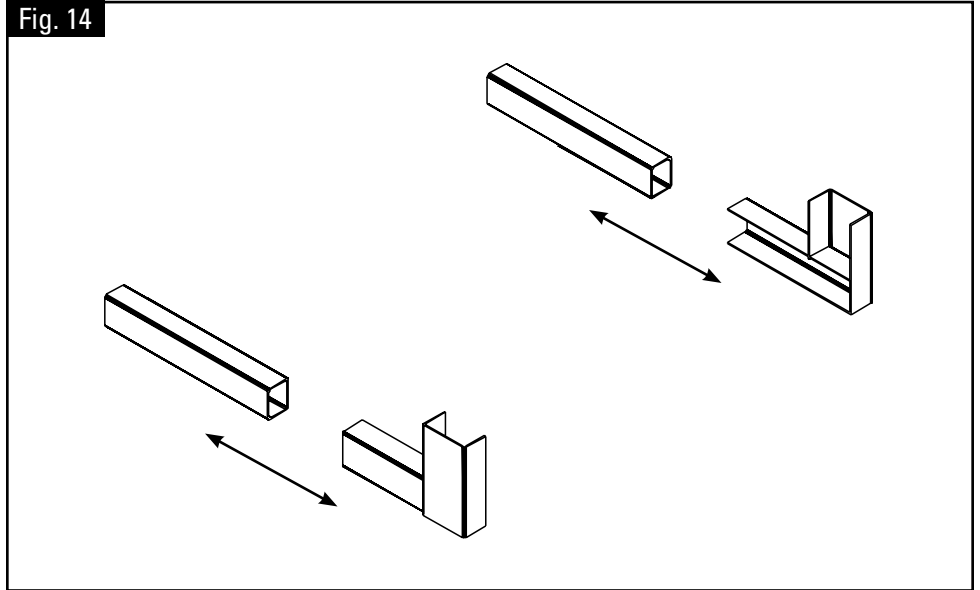


Fig. 14



**Step 1:** Mount the steel tubing to the truck, 3 inches below the top of the tires. Make sure that the tubing is not spaced more than 5 ft. apart and that neither piece of tubing is more than 4-1/2 ft away from the center point that was established earlier.

**Step 2:** Slide the "L" shaped adjusting legs over the tubing (Fig. 14) and weld in place.

**Step 3:** Place the top plate on the "L" shaped pieces and center the plate as necessary. Make sure that neither end of the plate is further than 4-1/2 ft. from the center point and weld in place.

**Step 4:** To double-check that the front legs will not interfere with the tilt cylinders, you will need to raise the tilt bed to the maximum tilt. The front legs need to be behind the cylinders at this point (Fig. 7).



## Pivot / Box Location & Installation

### Pivot Box Location

**Step 1:** Take a measurement from where the tarp will enter the housing to a point that is slightly before the middle of the container and make a mark on the mounting bracket. REMEMBER THAT MEASUREMENT.

**Step 2:** Measure from the back of the container using the same measurement as the first and make another mark on the mounting bracket.

**Step 3:** Measure from the first mark to the second mark, divide that measurement in half and make a mark. This is where the pivot pin in the box needs to be centered (Fig. 12).

**Step 4:** Double-check the center point by measuring from where the tarp enters the housing to the center point and from the back of the container to the center point. These 2 measurements have to be the same.

**Step 5:** Repeat Steps 1 – 4 on the opposite side of the truck.

---

### Pivot Box Installation

**Step 1:** Center the driver side pivot pin with the mark made in the previous steps. The pivot boxes need to be flush with the outside edge of the bracket.

**Step 2:** Measure from the outside front and back edge of the pivot box to the frame. Make sure that these measurements are the same. This will let you know if the boxes are square with the truck or not.

**Step 3:** Mark and drill the holes to mount the pivot box to the mounting bracket.

**Step 4:** Repeat the above steps for the opposite side.

**Step 5:** Now that the pivots are installed proceed to the tarp and tarp bow installation sections.



### Narrow Profile Sliding Pivot Installation: (Pivot found in Sys. # 69350)

This style pivot Mounts on a 2.5" x 2.5" mounting tube (Fig. 15). This tube is intended to be mounted on top of a Roll-Rite mounting bracket set or can be mounted on custom built fender mounts, extension off of fender mounts or if retrofitting an older system can be mounted on current mounts.

Fig. 15

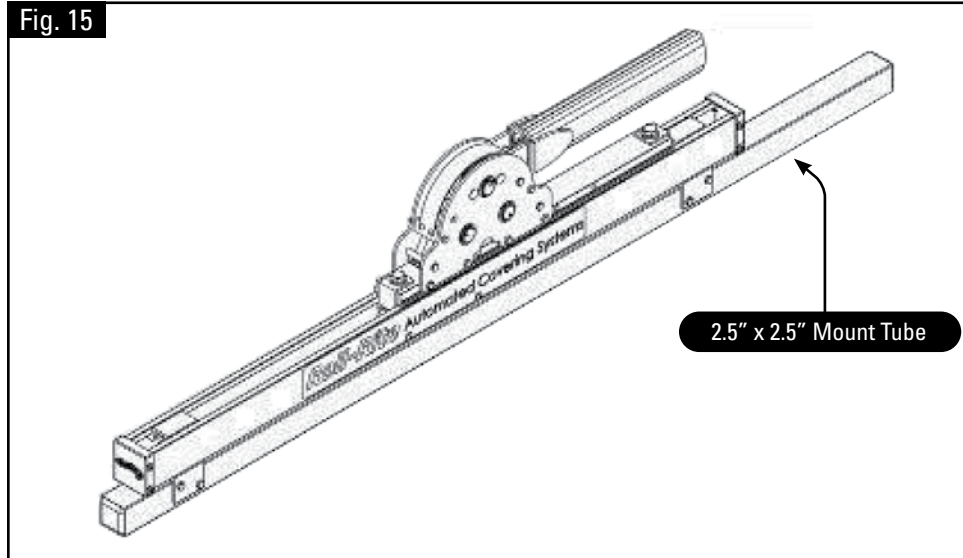
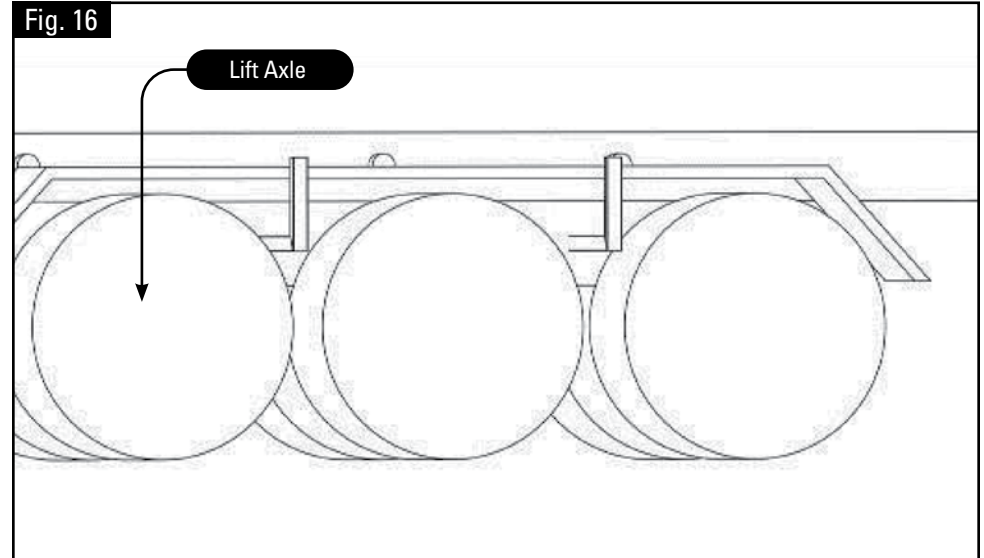


Fig. 16



### Narrow Profile Sliding Pivot Mounting Bracket Installation

**Note:** This kit includes 4 chassis mounting assemblies. These will need to be cut to length and height.

#### Step 1: Positioning the chassis mounts.

- Pivot set will typically straddle the lead drive axle (Fig. 16) and mount off the same mounting plates that a fender mount would be mounted to.
- Try to mount as close to the center point of the frame vertically to allow room for any gusseting that you may need to add. If the axle mounts are in the way mount above them. Also when mounting between axle try to center up to allow maximum clearance.

#### Step 2: Figure the length of the chassis mounting tubes.

- Measure frame width including mounting plates (which may or may not already be on truck and is typically where the fender mounts attach.) Mounting plates are typically  $\frac{1}{2}$ " thick plates bolted to the chassis.
- Subtract distance measured in above step from  $107 \frac{1}{2}$ " ( $108$ " is max legal D.O.T. width).
- Divide # found in above step by 2 and cut chassis mounting tubes to length.



## Narrow Profile Sliding Pivot Installation: (Pivot found in Sys. # 69350)

### Pivot Box Location

**Step 3:** Tack the mounting bracket angles to the mounting pads. Double check that they are not more than 107 1/2" overall width and that they are plumb and square.

**Step 4:** To figure length of elevation tubes.

- Measure from the chassis mount tube up to the bottom edge of the fender above the tire.
- Measure that same distance up from the chassis mount tube and mark the elevation tubes (to allow for ease of tire changes the pivot mount tube should not be lower than the bottom of the fender above the tire).
- Cut the elevation tubes along the mark made in previous step. It may be easier to remove the mounts from the truck to do this.

**Step 5:** Weld the mounts up and add gussets as needed. If you removed the mounts from the truck in the previous step tack the mounts back onto the truck in the same position as before and re-check that they are plum and square before welding.

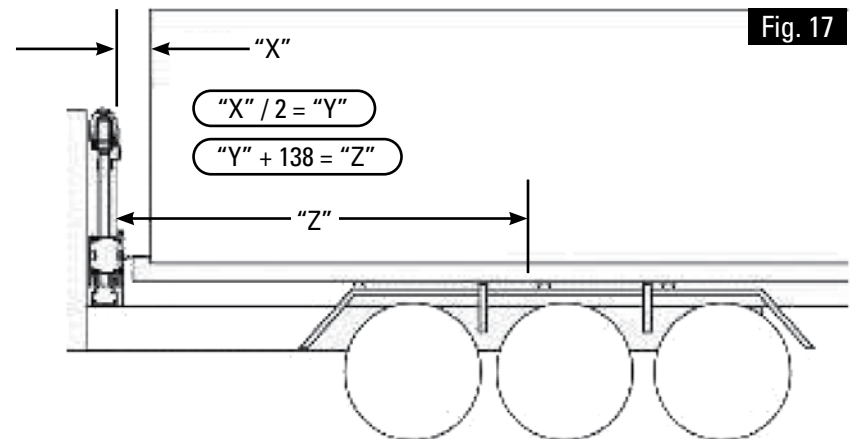
**Step 6:** Repeat on the other side of the truck.

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### Positioning the Pivot Set on the Mounts

**Step 1:** Find the pivot point. (The steps below are assuming a standard 40 yd can @ 22' long. If Cans are not 22' long see alternate method under "Lay down Sliding Pivot").

- Measure from the back edge of the tower foot to where the front of the container will be ("X" dimension in Fig. 17). Divide this # in half to get Distance "Y" (Fig. 17).
- Add "Y" as calculated in step – "a" to 138" to get dimension "Z" (Fig. 17).
- Measure from the back of the tower foot back along the hoist frame "Z" distance as determined in step – "b". Mark this location as the pivot point.





## Narrow Profile Sliding Pivot Installation: (Pivot found in Sys. # 69350)

### Positioning the Pivot Set on the Mounts

**Step 2:** Position the 80" long 2 ½" x 2 ½" square tubes that came in the pivot set on top of the elevation tubes. To ensure that the pivot assembly mounts will land on the horizontal mounting tube - make sure that there is at least 25" of tube behind the pivot point and at least 33" in front of the pivot point and weld this horizontal tube in place on top of the elevation tubes.

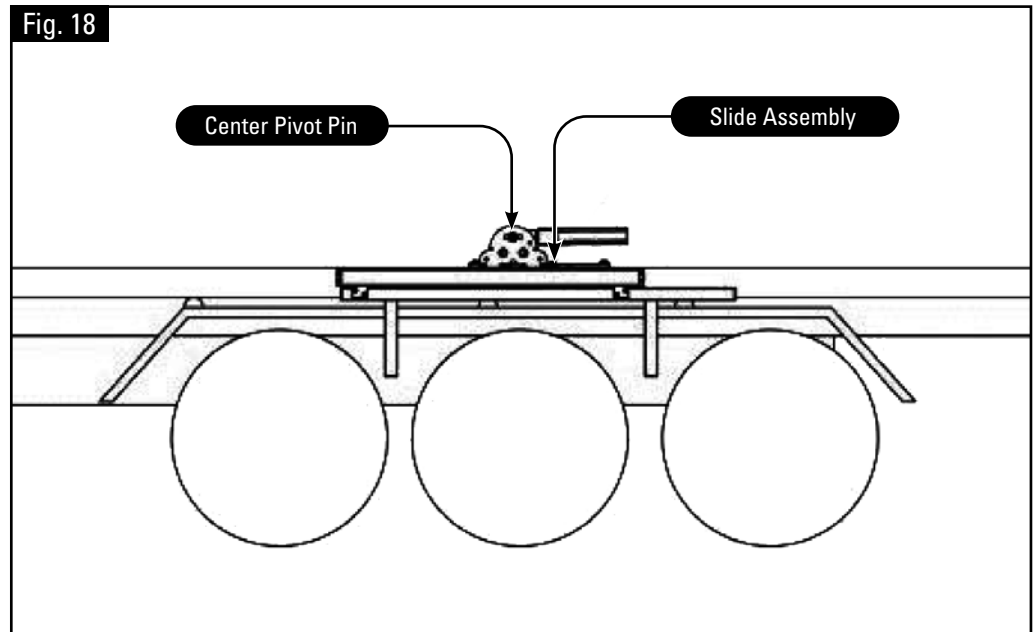
**Step 3:** Set the pivot assembly on the horizontal mounting tube (installed in previous step) so that the sliding assembly is to the rear and the center pivot pin is in line with the pivot point (Fig. 18).

**WARNING: TO ENSURE PROPER OPERATION THE CYLINDER NEEDS TO BE SLID ALL THE WAY TO THE BACK (AS SHIPPED AND AS SHOWN BELOW IN FIG. 18) AT THE TIME OF INSTALL.**

**Step 4:** Once in position, drill 4 - 3/8" clearance mounting holes through the 2 ½" horizontal tube using the holes in the aluminum mounts in the pivot assembly as guides. Set the pivot assembly aside and paint mounting brackets. Once brackets are painted bolt in pivot assembly back in place.

**Step 5:** Repeat on the other side of the truck.

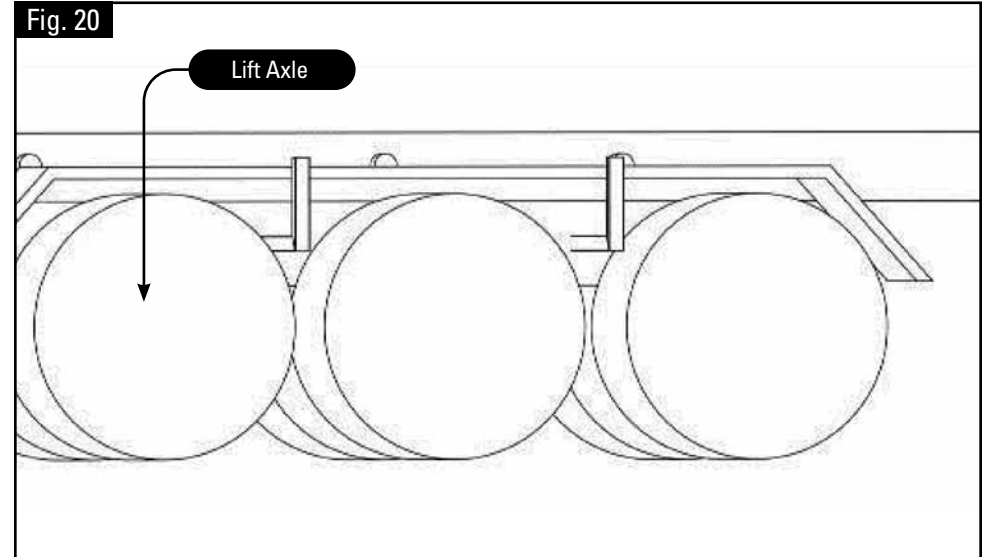
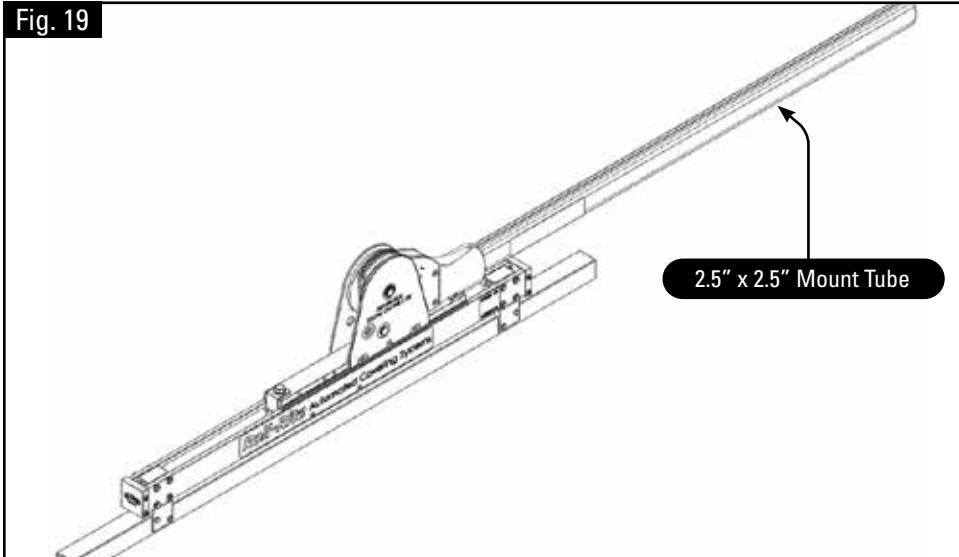
**Step 6:** Proceed to section on installation of the "Synchronizing Valve" in the next section.





### Narrow Profile Sliding Pivot Installation: (Pivot found in Sys. # 69851 & 69852)

This style pivot Mounts on a 2.5" x 2.5" mounting tube (Fig. 19). This tube is intended to be mounted on top of a Roll Rite mounting bracket set or can be mounted on custom built fender mounts, extension off of fender mounts or if retrofitting an older system can be mounted on current mounts.



### Narrow Profile Sliding Pivot Mounting Bracket Installation

**Note:** This kit includes 4 chassis mounting assemblies. These will need to be cut to length and height.

#### Step 1: Positioning the chassis mounts.

- Pivot set will typically straddle the lead drive axle (Fig. 20) and mount off the same mounting plates that a fender mount would be mounted to.
- Try to mount as close to the center point of the frame vertically to allow room for any gusseting that you may need to add. If the axle mounts are in the way mount above them. Also when mounting between axle try to center up to allow maximum clearance.

#### Step 2: Figure the length of the chassis mounting tubes.

- Measure frame width including mounting plates (which may or may not already be on truck and is typically where the fender mounts attach.) Mounting plates are typically  $\frac{1}{2}$ " thick plates bolted to the chassis.
- Subtract distance measured in above step from  $107 \frac{1}{2}$ " ( $108$ " is max legal D.O.T. width).
- Divide # found in above step by 2 and cut chassis mounting tubes to length.



## Narrow Profile Sliding Pivot Installation: (Pivot found in Sys. # 69851 & 69852)

### Pivot Box Location

**Step 3:** Tack the mounting bracket angles to the mounting pads. Double check that they are not more than 107 1/2" overall width and that they are plumb and square.

**Step 4:** To figure length of elevation tubes.

- Measure from the chassis mount tube up to the bottom edge of the fender above the tire.
- Measure that same distance up from the chassis mount tube and mark the elevation tubes (to allow for ease of tire changes the pivot mount tube should not be lower than the bottom of the fender above the tire).
- Cut the elevation tubes along the mark made in previous step. It may be easier to remove the mounts from the truck to do this.

**Step 5:** Weld the mounts up and add gussets as needed. If you removed the mounts from the truck in the previous step tack the mounts back onto the truck in the same position as before and re-check that they are plum and square before welding.

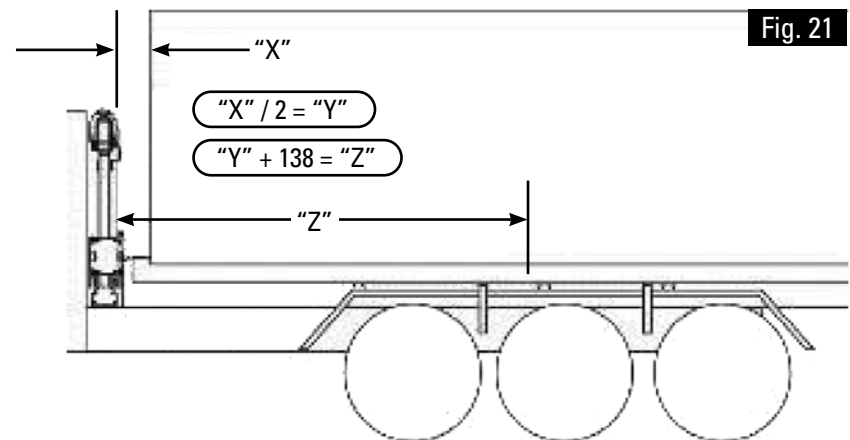
**Step 6:** Repeat on the other side of the truck.

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### Positioning the Pivot Set on the Mounts

**Step 1:** Find the pivot point. (The steps below are assuming a standard 40 yd can @ 22' long. If Cans are not 22' long see alternate method under "Lay down Sliding Pivot").

- Measure from the back edge of the tower foot to where the front of the container will be ("X" dimension in Fig. 21). Divide this # in half to get Distance "Y" (Fig. 21).
- Add "Y" as calculated in step – "a" to 138" to get dimension "Z" (Fig. 21).
- Measure from the back of the tower foot back along the hoist frame "Z" distance as determined in step – "b". Mark this location as the pivot point.





## Narrow Profile Sliding Pivot Installation: (Pivot found in Sys. # 69851 & 69852)

### Positioning the Pivot Set on the Mounts

**Step 2:** Position the 80" long 2 ½" x 2 ½" square tubes that came in the pivot set on top of the elevation tubes. To ensure that the pivot assembly mounts will land on the horizontal mounting tube - make sure that there is at least 25" of tube behind the pivot point and at least 33" in front of the pivot point and weld this horizontal tube in place on top of the elevation tubes.

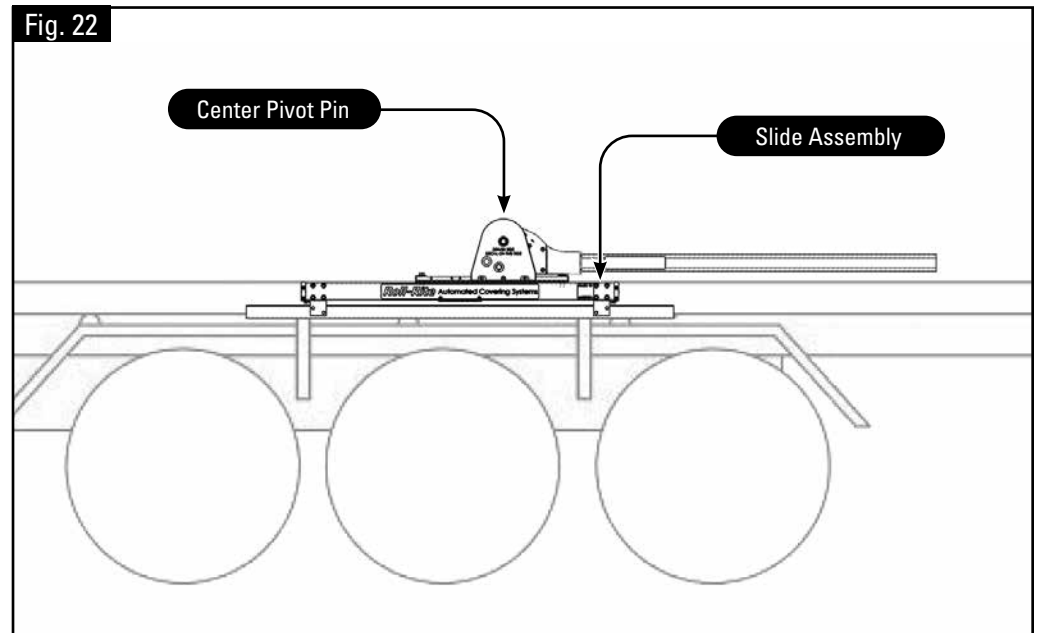
**Step 3:** Set the pivot assembly on the horizontal mounting tube (installed in previous step) so that the sliding assembly is to the rear and the center pivot pin is in line with the pivot point (Fig. 22).

**WARNING: TO ENSURE PROPER OPERATION THE CYLINDER NEEDS TO BE SLID ALL THE WAY TO THE BACK (AS SHIPPED AND AS SHOWN BELOW IN FIG. 22) AT THE TIME OF INSTALL.**

**Step 4:** Once in position, drill 4 - 3/8" clearance mounting holes through the 2 ½" horizontal tube using the holes in the aluminum mounts in the pivot assembly as guides. Set the pivot assembly aside and paint mounting brackets. Once brackets are painted bolt in pivot assembly back in place.

**Step 5:** Repeat on the other side of the truck.

**Step 6:** Proceed to section on installation of the "Synchronizing Valve" in the next section.



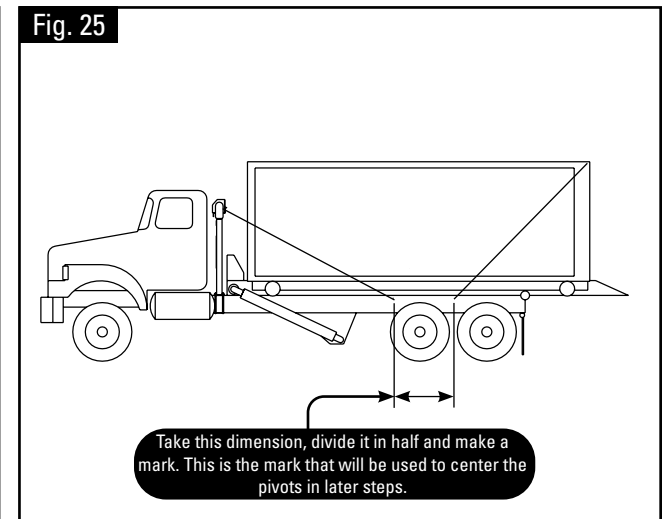
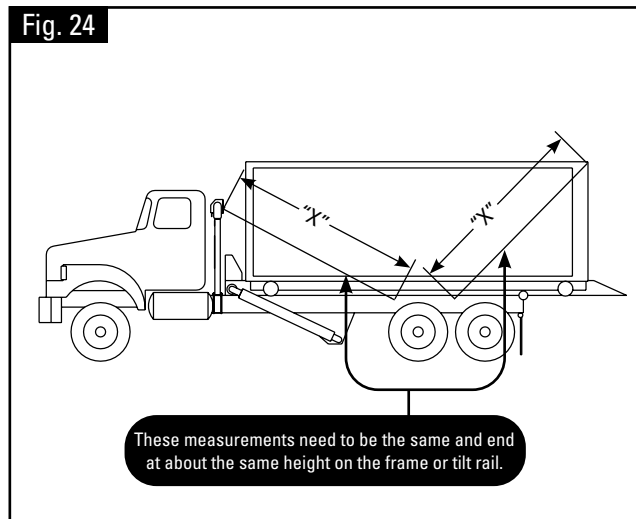
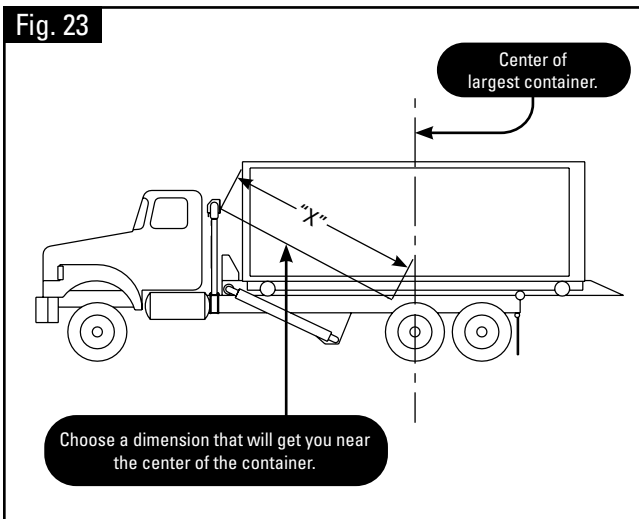


## Lay Down Sliding Pivot Installation: (Pivot found in Sys. # 69300)

### Pivot Point Location

\*In order to correctly complete the next steps, we recommend that you load your largest container to be hauled. While you are loading your largest container, raise your tilt bed to its highest point and mark the frame at the back edge of the cylinders. You will need this mark for later steps, but it is easiest to do it now.

**Step 1:** With the tower in the lowest position, take a measurement from where the tarp will enter the housing to a point that is slightly before the middle of the container and make a mark. REMEMBER THAT MEASUREMENT (Fig. 23).



**Note:** The pivot point needs to be about 2 inches below the top of the rails on the tilt bed and no less than 4 inches above the tires.

**Step 2:** Measure from the back of the container to the frame using the same measurement as the first. Make a mark (Fig. 24).

**Step 3:** Measure from the first mark to the second mark, divide that measurement in half and make a mark. This is where the pivot point of the system will be (Fig. 25).

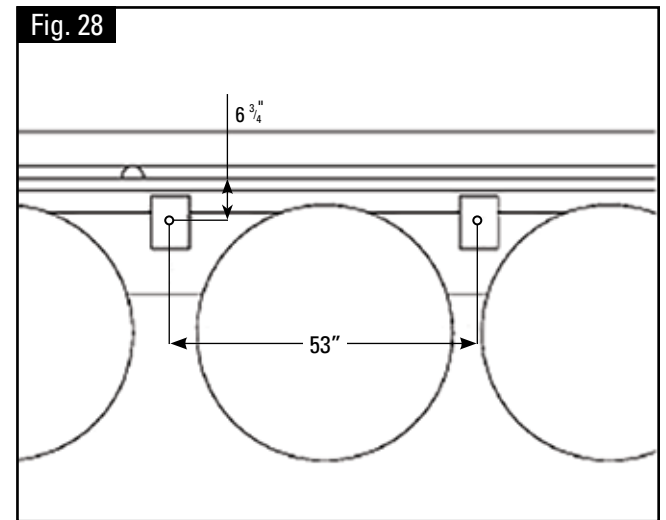
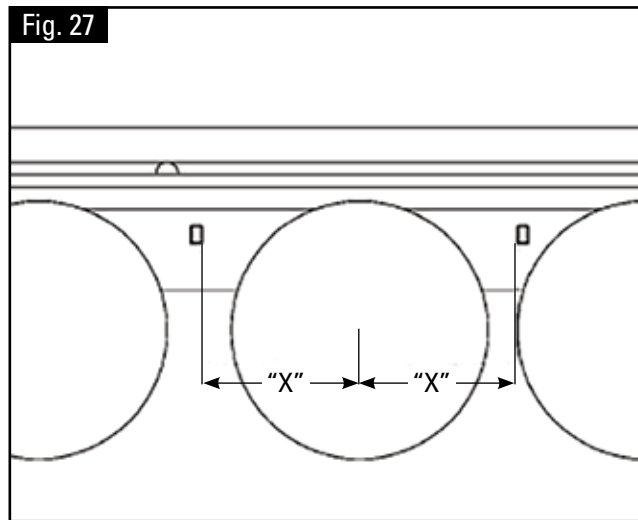
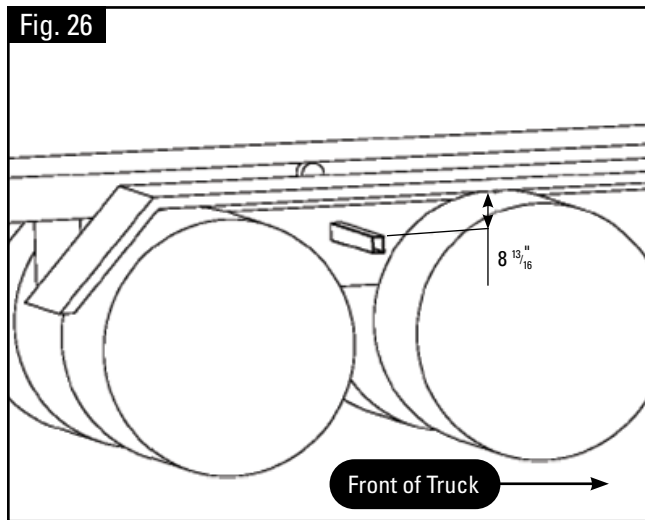
**Step 4:** Double-check the center point by measuring from where the tarp enters the housing to the center point and from the back of the container to the center point. These 2 measurements have to be the same.



### Vertical Mount Sliding Pivot Mounting Bracket Installation

**Step 1:** This style pivot is designed to mount off or in the same location as the fender mounts for the front axle on a tandem truck or the center axle on a tri-axle truck. (For single axle truck see "Pivot Point Location" section on previous page).

**Step 2:** The mounting kit is designed to have the rear mounting leg to be placed centered between the drive axles. To insure clear clearance the top of the tube should not be more than  $8 \frac{13}{16}$ " down from the top of the tire or fender, as part of the pivot box will sit above the tire or fender (Fig. 26).



**Step 3:** Front and rear mounting leg must be spaced evenly around front drive axle, measurement may vary (Fig. 27).

**Step 4:** Repeat steps one through 3 on the other side of the truck.

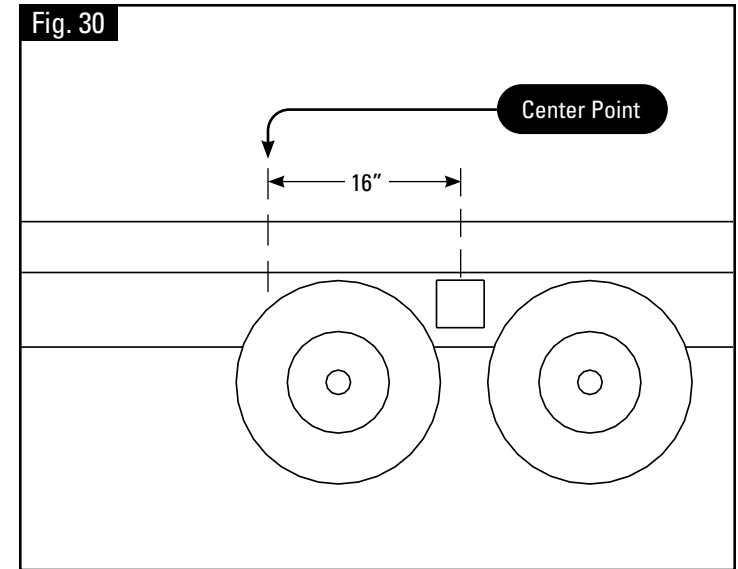
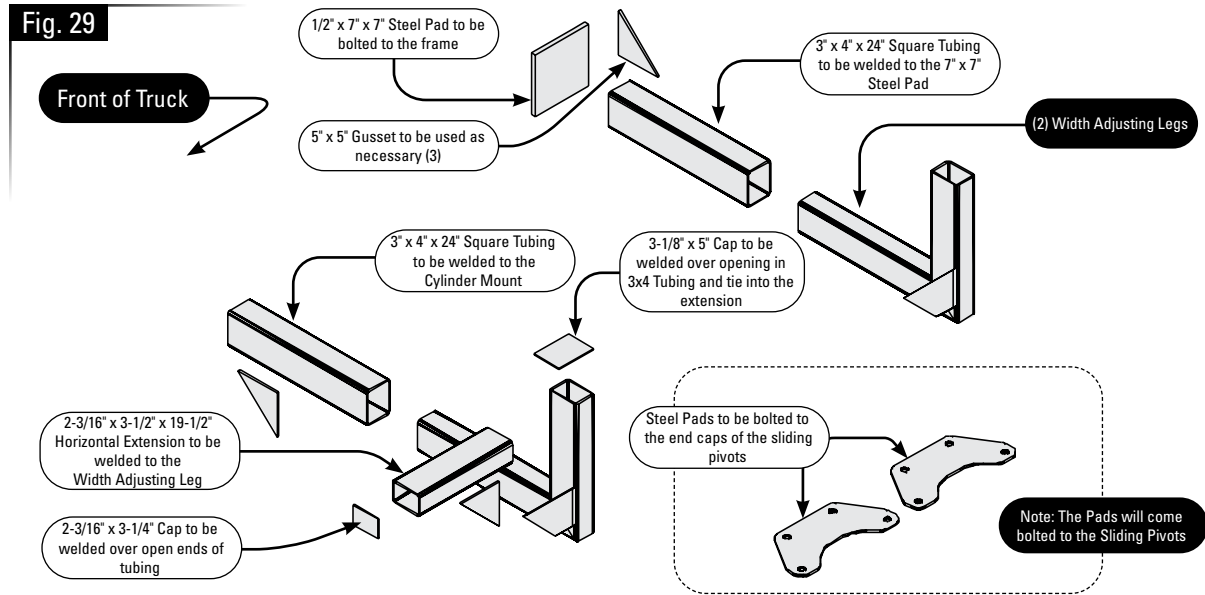
**Step 5:** Measure from the end of the mounting tube on one side to the end of the mounting tube on the other side. This dimension needs to be  $93 \frac{3}{4}$ ", cut tubes off equally if needed to achieve this dimension.

**Step 6:** Position the flat mounting pads on the end of the tubes so that the mounting holes are 53" on center and no more than  $6 \frac{3}{4}$ " Down from the top of the fender or tire. You may need to notch your mounting tubes to clear the mounting bolt. Weld pads in place (Fig. 28).



### Horizontal Mount Sliding Pivot Mounting Kit Installation

**Note:** The aluminum sliding pivots have part of the mounting kit attached to them already. (4 steel pads that are bolted to the cast end caps.) The rest of the mounting kit consists of (4) width-adjusting, "L" shaped legs, (4) single pieces of 3" x 4" square tubing, (2) 2 3/16" X 3 1/4" steel caps, (2) 3 1/8" X 5" steel caps, (2) 7 X 10 steel plates, and (2) 2 1/2 X 3 1/2 X 21" pieces of tubing (Fig. 29).



**Note:** The front legs of the mounting kit will need to be placed behind the mark indicating the back edge of the cylinder. The back legs will need to be mounted 16" back from the center point determined earlier. The 3" X 4" legs should set about 17 inches below the top of the boom or tilt frame.

**Step 1:** Find a suitable position in front of the front axle for the 3" x 4" tube. Remember to stay behind the back edge of the cylinders at max tilt.

**Step 2:** Weld 1 of the 3" X 4" X 18" pieces of tubing to the cylinder mount, 17" down from the top of the tilt frame, on each side of the truck.

**Step 3:** Measure towards the back from the center point 16" and bolt the (2) 7" X 10" pads to the truck frame on each side, centered at 17" down from the top of the tilt frame. This is done to avoid welding directly to the frame of the truck (Fig. 30).

**Step 4:** Weld the square tubing to the pads that are bolted to the frame. Make sure that they are level and square with the truck frame. They also need to be approximately 17" down from the top of the tilt bed.



## Horizontal Pivot Installation and Mounting Kit Adjustments

**Note:** The sliding pivots are marked as passenger side and driver side.

**Step 1:** Slide the “L” shaped pieces into the tubes that are mounted to both sides of the truck. With a 108” width regulation, the legs can only be 85 ¼” from outside to outside (Fig. 31).

**Step 2:** Measure from the top of the bed down a minimum of 6 ½” and put a mark on all 4 up-right legs (Fig. 27). This height may vary based on clearance issues.

**Step 3:** Cut the up-right legs off at the marks made in the previous step.

**Step 4:** Measure the length of the sliding pivots. Determine if you need to extend the mounts to get the center of the pivot pin in the sliding pivots to line up with the center point mark made earlier (Fig. 30 & 31). **Note:** There are (2) 21” pieces of 2-1/2 X 3-1/2 square tubing that can be cut and used as extensions included in this kit (Fig. 32).

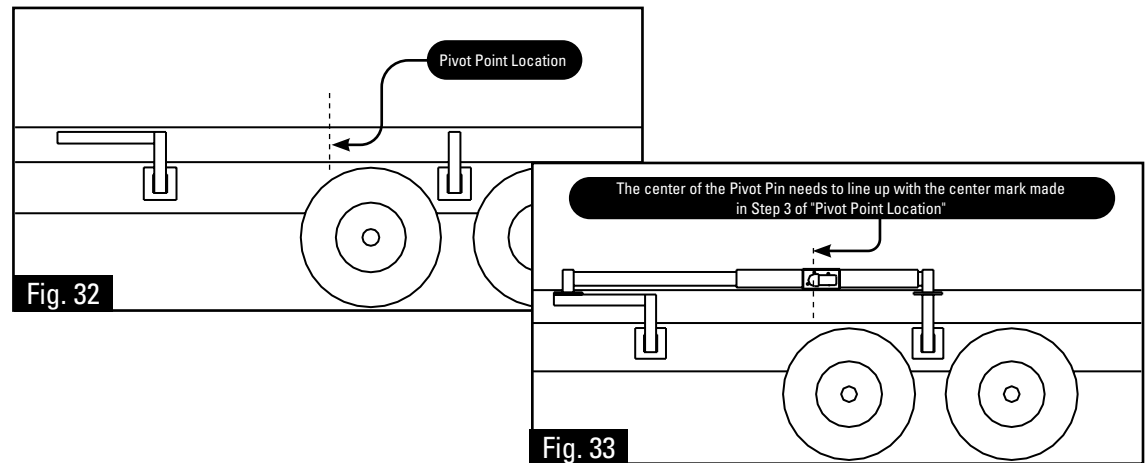
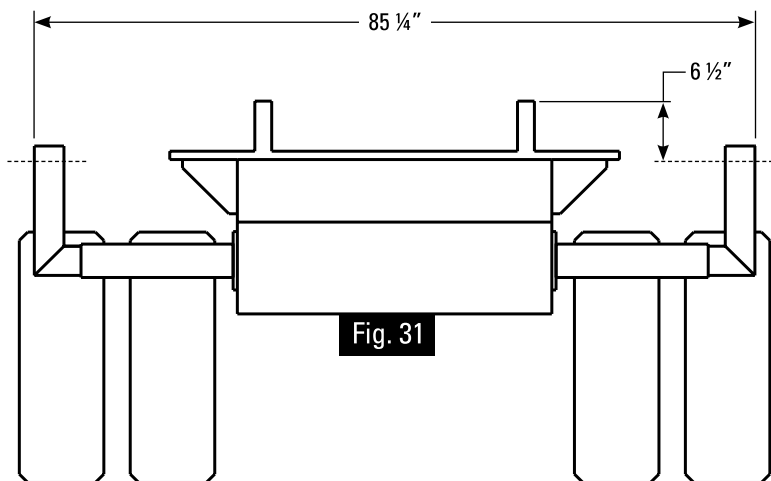
**Step 5:** Cut the extension pieces to the desired length and weld them horizontally to the front and/or back legs of the mounts. Use the (2) pieces of 3 1/8” X 5” pieces of steel strap to tie the extension legs to the “L” shaped legs. Refer to Fig. 29 or parts descriptions.

**Step 6:** Set the driver’s side pivot on the up-right legs and center the pads on the tubing (Fig. 33). **Note:** To ensure proper operation, the cylinder should be slid all the way to the back.

**Step 7:** Measure from the frame rail, or something parallel with the frame rail, to the inside front and back edge of the pivot. Make sure the measurements are equal. This will make the pivots parallel with the truck bed and each other.

**Step 8:** Weld the “L” shaped legs in place. Make sure that they are 85 ¼” from outside to outside.

**Step 9:** Weld the pads that are on the pivots to the up-right legs of the mounting kit. **Step 10:** Repeat steps 6 thru 9 for the passenger side if not already done.





## Wiring

**Step 1:** Spooled around the black control box will be one end of the power wires. Depending on voltage and application this may be 2, 4 or 6 ga. wire. Run these wires down to the battery or approved power supply.

\*\* If mounting system on a Roll Off trailer it is required to use 2 gauge wire for main power and ground. This requires removing the standard provided 6 gauge wire from the hydraulic power unit to the plug set and installing 2 gauge wire as well as a 2 gauge tractor/trailer plug set.\*\*

**Step 2:** If mounting the large manual reset breaker, use the supplied fasteners.

**Step 3:** Cut off a small piece of the wire and splice the provided circuit breaker into the positive wire as near to the power supply as possible.

**Step 4:** Connect end of jumper wire coming off the circuit breaker to the positive post on the power supply and the negative wire to the ground side of the power supply. Ensure that all connections are secure.

**Step 5:** Turn the control box on to verify power supply is working.



## Roll-Rite "Black Box" Operational Instructions

Fig. 34



Fig. 35

### Black Box Operation

- ON/OFF** – To turn the control box on or off, press CH1 and CH2 simultaneously for 2 seconds. This can be done from the box itself (Fig. 34) or from the key fob (Fig. 35) by pressing buttons I & II simultaneously.
- Work Light** – If your system is equipped with work lights, turn the control box on and then press the Work Light button to turn them on or off. **THIS IS NOT THE ON/OFF BUTTON FOR THE CONTROL BOX!**
- CH1 and CH2** – control buttons for output #1 on the control box (typically connected to the tarp motor). These two buttons correspond to buttons I and II respectively on the remote key fob. Pressing these two buttons at the same time and holding for 2 seconds will turn the control box on and off.
- CH3 and CH4** – control buttons for output #2 on the control box (typically connected to hopper door or tower up/down). These two buttons correspond to buttons III and IV respectively on the remote key fob. Press and release these two buttons at the same time on the key fob to operate the work light from the remote.
- CH5 and CH6** – control buttons for output #3 on the control box (typically connected to hopper door or sliding pivots). These two buttons correspond to buttons V and VI respectively on the remote key fob.

**Programming Modes** - Your black control box and remotes come preprogrammed! Do not attempt to enter the programming modes.



## Roll-Rite “Black Box” Operational Instructions

### Lock Out Feature

The control box (Fig. 36) incorporates a safety feature to shut off automatically after 6 minutes of inactivity. Press buttons 1 & 2 simultaneously on the box or remote for two seconds (as described above) to power the unit back up. To lock the box down manually (shut off), press 1 & 2 simultaneously on the box or remote for two seconds as described above.

\*Boxes produced after 8-10-09 may have programmable time out feature.

### To adjust the time delay before automatic shut off:

**Step 1:** Turn the box on

**Step 2:** Press and release the work light button 6 times, wait until the light stops flashing press the work light button again, the LED will flash once, press the work light button a final time, LED will flash once – you are now in the program mode you need to be in to adjust the automatic shut down time.

**Step 3:** Reference diagram below, # indicated on the button represents minutes until the box automatically shuts down. “0” means it will never shut down automatically.

**Step 4:** After selecting shut down time wait for the LED to return to green. Programming complete.

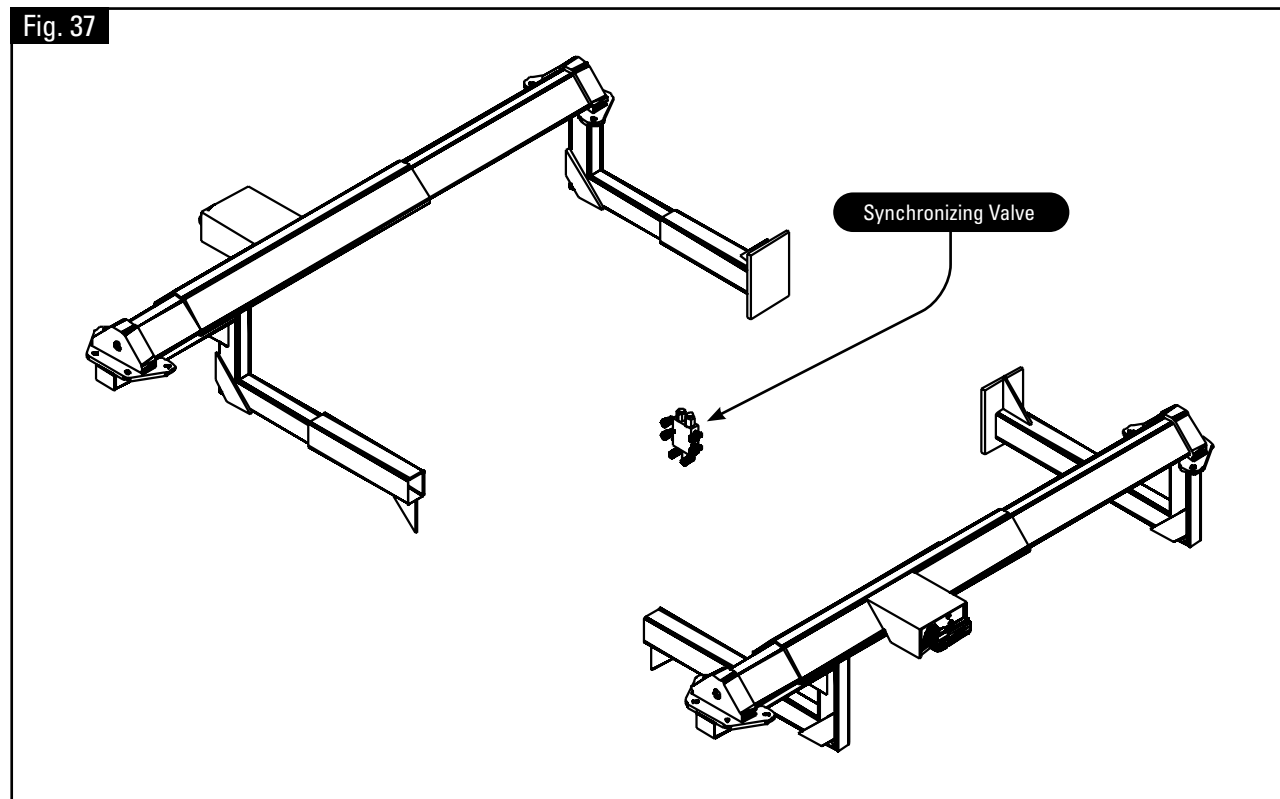
Fig. 36





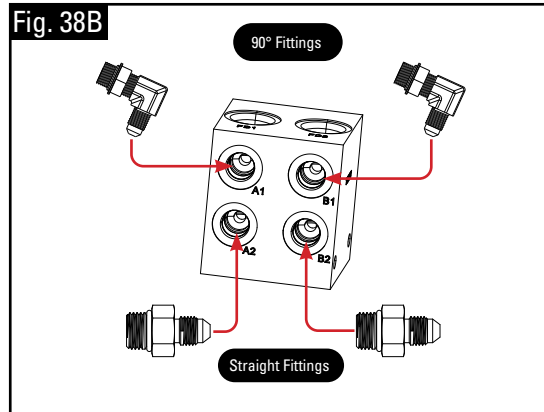
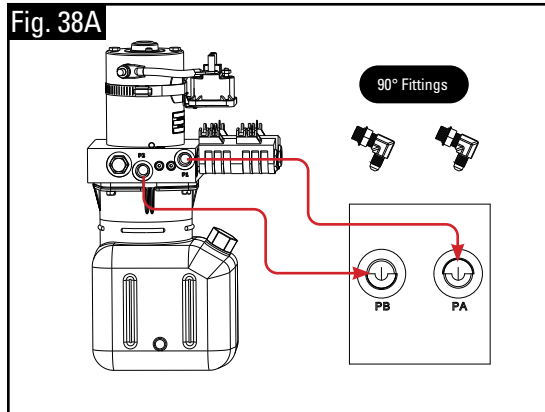
## Synchronizing Valve Installation

**Step 1:** Mount the synchronizing valve near the middle of the pivots, making sure that it will not interfere with the container and that the hoses will reach each end of both sliding pivots (Fig. 37).





## Synchronizing Valve Operation



### Plumbing the Synchronizing Valve for Bleeding

**Step 1:** Install (2) 90° fittings in PB and PA ports (Fig. 38A).

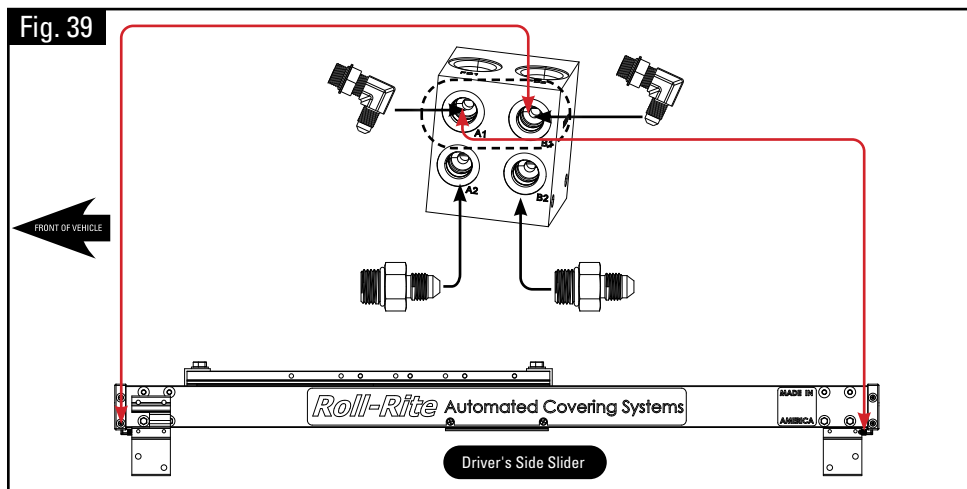
**Step 2:** Connect hose from electric pump port P2 to port PB on valve block.

**Step 3:** Connect hose from electric pump port P1 to port PA on valve block.

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**Step 4:** Install (2) 90° fittings into A1 and B1 ports (Fig. 38B).

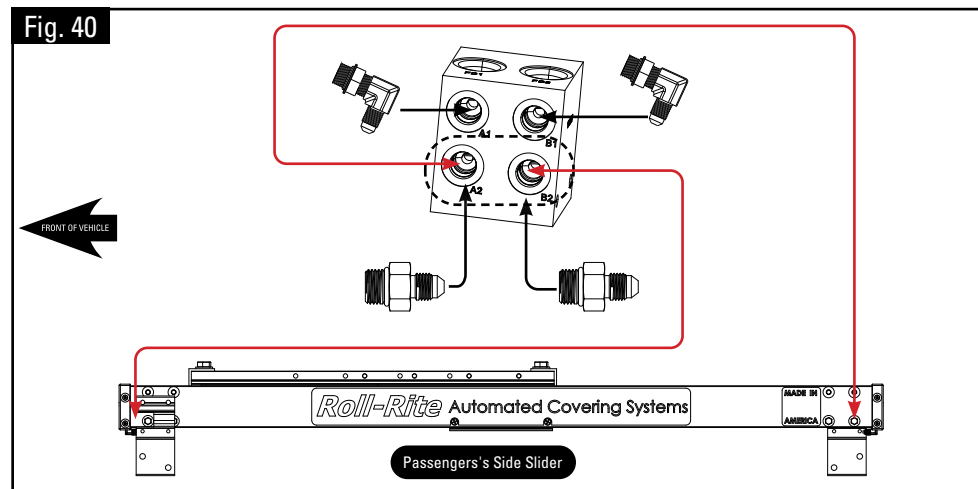
**Step 5:** Install (2) straight fitting in A2 and B2 ports.



### Bleeding the Sliding Pivots (Fig. 39)

**Step 6:** Connect hose from port A1 to slider cylinder rear port.

**Step 7:** Connect hose from port B1 slider cylinder front port.



### Plumbing the System for Operation (Fig. 40)

**Step 8:** Connect hose from port A2 to slider cylinder rear port.

**Step 9:** Connect hose from port B2 to slider cylinder front port.



## Before Continuing

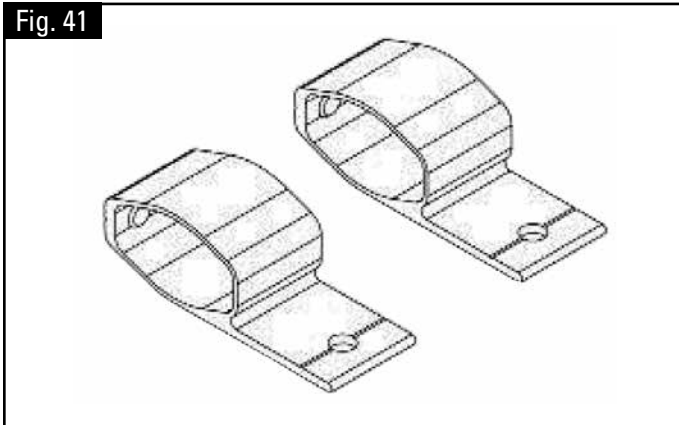
Make sure that the Tower and Pivots have already been installed. If Pivot tubes are not attached to the pivot pins do so now.

### Tarp Installation

**Step 1:** Open the tarp and lay it out across the frame of the hoist with the pocket end to the rear of the truck and the finished side up.

**Step 2:** Using the 5 - 5/16" x 5/8" button head bolts provided, bolt the tarp to the top of the tarp axle in one of the 5 pre-threaded grooves.

Fig. 41



### Arm Tie Down Installation

**Step 1:** If your pivot set has 6 or more springs per side it came with a set of tie down brackets (Fig. 41).

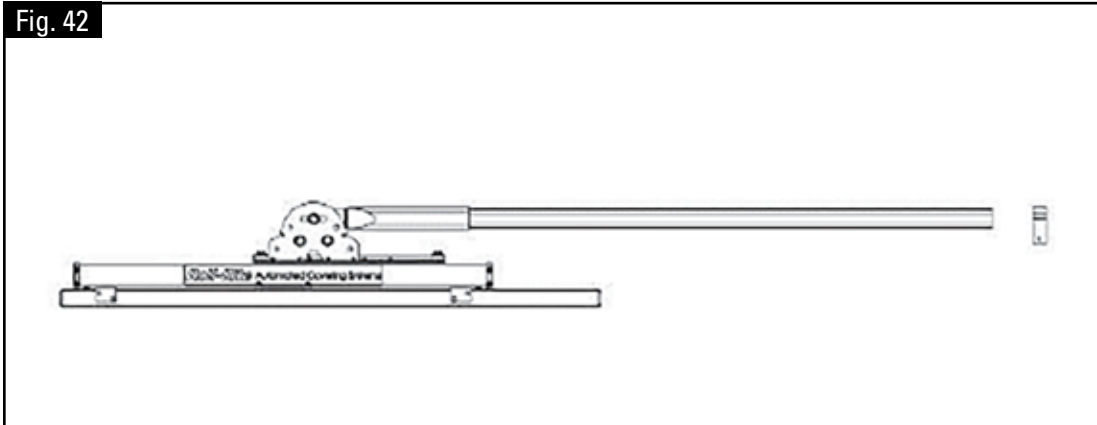
**Step 2:** With the pivot tube attached to the pivot spring pack slide the tie down over the pivot tube with the flange pointing down. Slide the tie down as far on as you can go and slightly snug one set screw (Fig. 42).

**Step 3:** Repeat step 2 on opposite side.

**Step 4:** Complete Tarp Bow Installation below.

**Step 5:** Wind the tarp so that the arms are in the position they will be at when the largest container is loaded.

Fig. 42



**Step 6:** Loosen the set screw and position the tie down as far up the arm as it can be while still allowing it to be reached from the ground and tighten both set screws (snug plus about 3/4 of a turn).

**Step 7:** Repeat step 6 on opposite side.



## Tarp Bow Installation

If installing TORC pivots, proceed to TORC Series Bow Installation.

\*\*If installing 45° offsets do step 3 & 4 and then proceed 45° Pivot Tube offset installation.

**Step 1:** Using 18810 & 18811 barrel bolts, bolt the supplied 90° corners in one end of each of the 98" bow arms.

**WARNING: FASTEN 1 SIDE OF SAFETY TETHER PROVIDED TO 90° CORNER INSTALLED ON EACH BOW ARMS.**

**Step 2:** Slide one of the bow tubes that have 90° corners bolted in the end all of the way into the open end of the pivot arm. DO NOT TIGHTEN SET SCREWS AT THIS TIME.

**Step 3:** Slide the rear bar into the pocket on tarp so that an equal amount extends out each side.

**Step 4:** Install 1-2 tarp flanges on each side, depending on the amount of room available between the tarp and the pre-drilled 5/16" holes in the ends of the rear bar. Tighten set screws in each tarp flange.

**Step 5:** Rotate the pivot arm and bow side arms up and insert the exposed end of the 90° into the ends of the rear bar that is in the pocket of the tarp and bolt in place.

**WARNING: FASTEN OTHER END OF SAFETY TETHERS INSTALLED IN STEP 1 TO REAR BAR.**

**Step 6:** With the tower in the lowest operational position and the pivots **IN THE REAR MOST POSITION** (if you have sliding pivots) power up the black control box and wind the tarp in, the tarp should roll over top of the tarp axle. This will rotate the arms forward. As the arms rotate forward they will slide out of the pivot tubes until they reach the tarp spool. Once the tarp is fully retracted and the arms are lying evenly against the tarp spool tighten the set screws (snug plus  $\frac{3}{4}$  of a turn) in the pivot arms, to hold the bow arms in place.

**Note:** If it looks as if you are going to pull the bow arm completely out of the pivot tubes you should tie the pivot tubes forward before you completely wind the tarp. If the pivot point and pivot size are correct the arms will not come all the way out.

**Step 7:** Go back to Step 5 in the Arm Tie Down Installation section on page 27 and position tie downs.

**Step 8:** At this point the tarp system is fully installed. Test run all features of the tarping system.

1. Deploy at least several feet of tarp.
2. Raise and lower the tower.
3. If equipped with sliding pivots - slide pivots fore and aft.



# TORC SERIES BOW INSTALLATION



## Spring Pack & Socket Tube

**Note:** If Pivot Assembly, Spring Pack, and Socket Tube are pre-assembled, please skip Steps 1-3 and start at Step 4.

**Step 1:** Slide the Spring Pack into the Socket Tube until only the cable is outside.

**Step 2:** Guide the cable through the hole in the socket casting of the pivot assembly. Then insert the Socket Tube into the socket casting until seated.

**Helpful Hint:** At this stage, guide cable thru Pivot Assembly along Cam Assembly groove for tensioning and detensioning operation.

**Step 3:** Tighten QTY 3 set screws (Snug plus  $\frac{3}{4}$  of a turn) thru socket casting to secure the Socket Tube.

---

## Pivot Tube & Socket Tube

**Step 4:** Slide the pivot tubes in the socket tube until there is a minimum 18" of overlap. Do not exceed 36" of overlap. Record the amount of overlap (this step is helpful for later adjustment activities).

**For reference:** the second set screw hole on the socket tube is 17" of overlap.

**Step 5:** Tighten the set screws (snug plus  $\frac{3}{4}$  turn) on the socket tube into the pivot tube.

**Note:** If using straight bow set (without 45° elbows, skip to Step 8).

---

## 45° Elbows

**Step 6:** Slide 45° elbows into open ends of pivot tube and bolt in place.

**Notice:** One end of Safety Tethers provided are fastened to 45° Elbow and Pivot Tube at this step.

**Step 7:** Slide the pivot tube extensions on the open ends of the 45° elbows.

**Notice:** The other end of safety tethers attached in Step 5 are fastened to 45° Elbow and Pivot Tube Extensions at this step.

**Step 8:** Bolt the 90° corners in one end of 2 of the bow tubes using the provided Binding Post bolts.

**Notice:** One end of Safety Tethers provided are fastened to 90° Elbow and Bow Tube at this step.

---

## Pivot Tube Extension

**Step 9:** Slide the open end of the bow tubes into the pivot tube extensions until they come up against the 45° elbow or until 60" of overlap if using straight bow set.

**Note:** Do not tighten set screws yet.



## Connecting Corners

**Step 10:** With the rear bar installed through the tarp pocket, connect the 90° corners to the rear bar, then connect 90° corners to the bow tube.

**Notice:** the other end of safety tethers attached in Step 7 are fastened to 90° Elbow and Rear Bar at this step.

## Wind the Tarp & Energize the Pivot

**Step 11:** With the pivots slid ALL OF THE WAY BACK towards the rear of the vehicle and the tower in the park (typically all the way down) position – wind the tarp in until the rear bar is above the pivot assembly.

**Step 12:** Energize the pivot mechanism by following “TORC Series Addition of Tension” Instruction.

**CAUTION:** The arms are now under torque load.

**Step 13:** Continue to wind the tarp in until the lower pivot tube is horizontal (Important – Do Not Go Past Horizontal). The rear bar should land centered on top of the tarp spool housing roughly when the lower tube is horizontal. If so tighten the set screws to hold the bow arms in place (snug plus  $\frac{3}{4}$  of a turn).

## Adjustments & Modifications

**Step 14:** If the rear bar is not all the way down to the tarp spool housing or is sticking forward of the tarp spool housing when the lower pivot tube is horizontal, some additional modifications will be required.

- a. Measure how far beyond or above the bar is landing at the top center of the tarp spool housing & record this distance.
- b. Deenergize the pivot mechanism by following the steps in the “DC800 TORC Pivot – Service Feature for Tensioning & Detensioning” Operation Instruction.
- c. Unwind the tarp fully
- d. Adjust the Pivot Tube inside of the Socket Tube in the direction needed.

**NOTE:** Do not exceed the minimum 18” of overlap nor maximum 36” of overlap. The value recorded in Step 4 will help in determining next steps.

- If there is sufficient adjustment available in the Pivot Tube to Socket Tube Overlap, jump to step 14.h.
  - If there is insufficient adjustment available, use steps 14.e thru 14.g.
- e. Remove the bow tubes from the pivot tube extensions (if using 45° elbows) or pivot tube (if using straight bow tubes).
  - f. Take the value recorded in step 14.a and subtract the adjustment made in Step 14.d to give you the “Bow Set Cut Amount. Cut the Bow Set Cut Amount off of both of the bow tubes.
  - g. Repeat steps 11-13.
  - h. Double check that the pivot tubes are not rotated beyond horizontal. If so you will need to reset to horizontal and adjust starting at step “a.”



# 45° PIVOT TUBE OFFSET INSTALLATION



## 45° Pivot Tube Offset Installation

\*\* When installing 45° Offset the main arm must not go below horizontal when the tarp is fully wound into the housing.

### DC 400 & DC 300 Series Tarping Systems

**Step 1:** Locate the driver side pivot box (Fig. 43) and remove the springs.

- a. Remove the snap ring.
- b. Pull pivot pin out of box.
- c. While taking note of the springs orientation, so you can put them back in later, remove the springs from the pivot box.
- d. Reinstall the pivot pin.

**Step 2:** Assemble the upper arm sections (Fig. 44).

- a. Slide the 45° elbow into the drilled end of the pivot tube extension and bolt in place using the provided 3/8" x 5/8" barrel bolts bolts.
- b. Slide the 90° elbow into one end of the bow tube and bolt in place using the provided barrel bolts.
- c. Slide the open end of the bow tube all the way into the open end of the pivot tube extension and set screw in place with 1/2" x 3/8" set screw.

Fig. 43

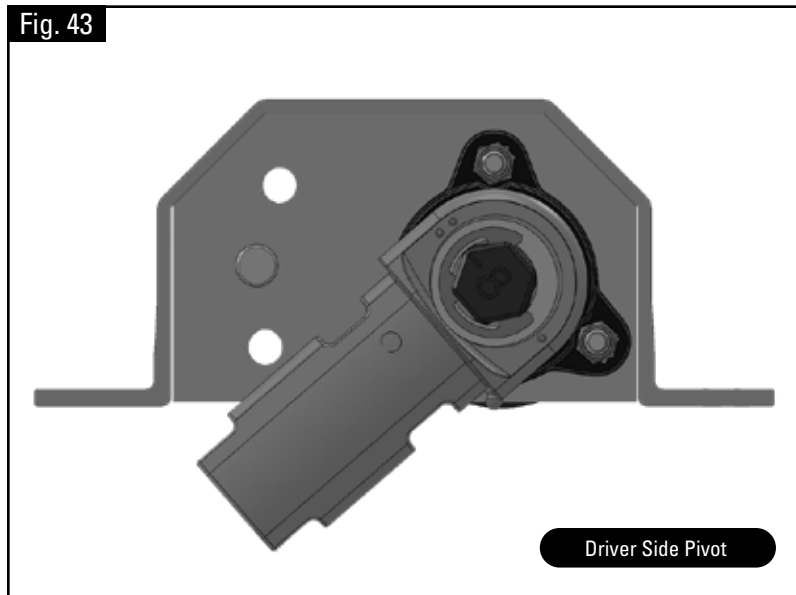
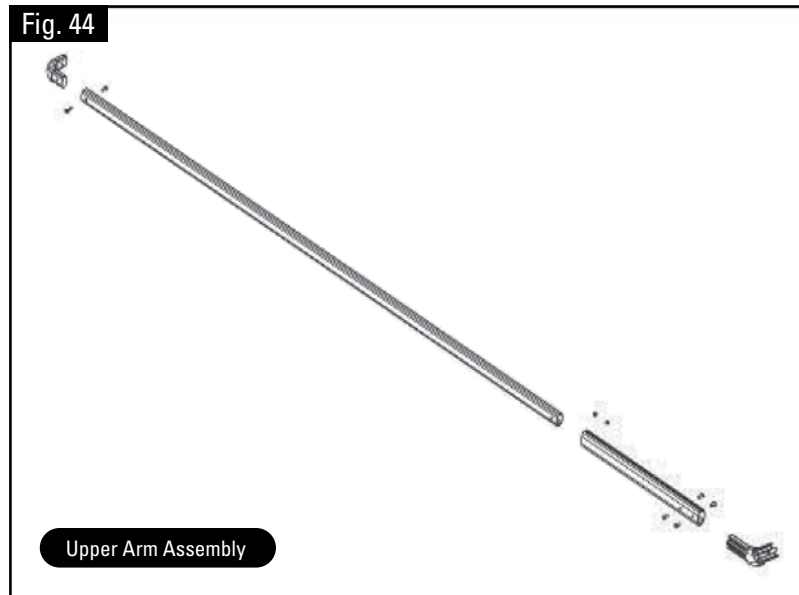


Fig. 44





## 45° Pivot Tube Offset Installation

\*\* Steps 3-9 Refer to Fig. 45.

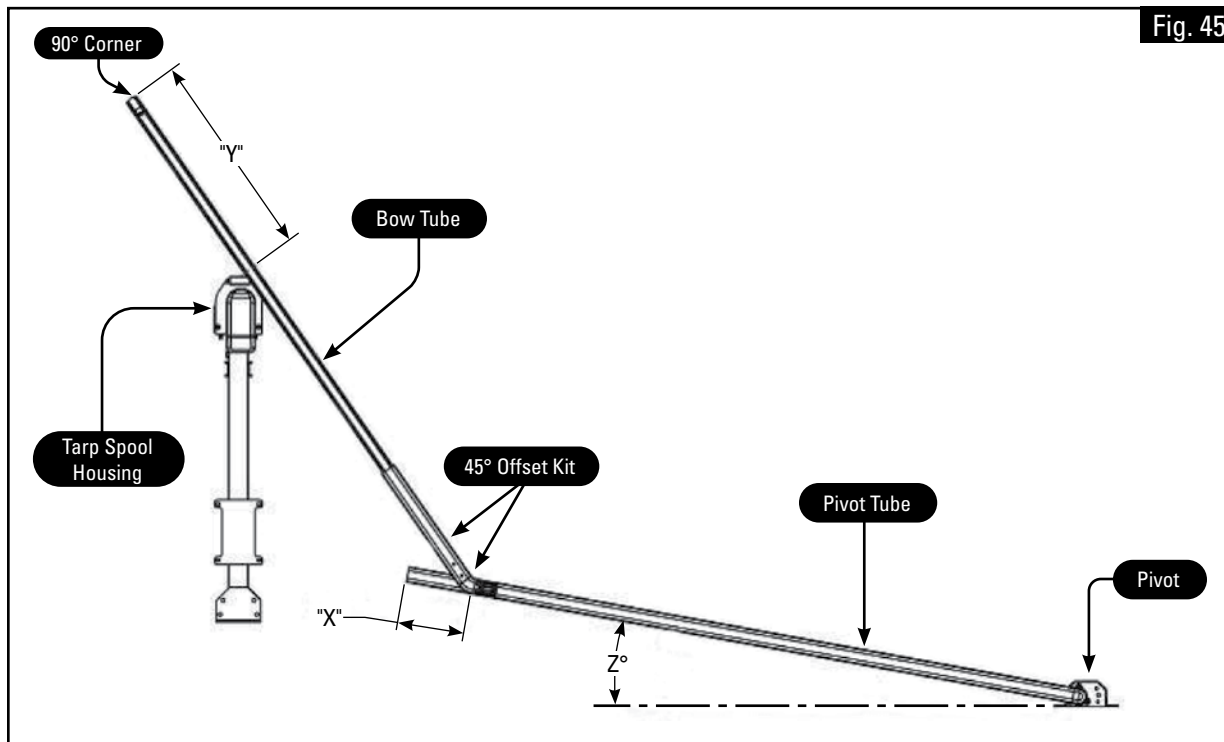
### DC 400 & DC 300 Series Tarping Systems (Continued)

**Step 3:** Loosely bolt the pivot box onto the truck where it will be mounted.

**Step 4:** Slide pivot tube onto the pivot pin and 1/2" x 3/8" set screw in place.

**Step 5:** Rotate the arm forward until it is in the desired location or angle from the frame rail and prop in this position (see "Z°" in Fig. 45).

**Step 6:** With the Tower in the lowered or park position, hold the upper arm assembly up so the 45° corner is in front of and parallel with the pivot tube, which was positioned in Step 4.



**Step 7:** Slide the upper arm assembly (created in Step 2/ Fig. 44) back and forth along the pivot tube until the bow tube lines up centered on the rubber pad on top of the tarp spool.

**Note:** Make sure the arm will not hit the gear motor.

**Step 8:** With the upper arm assembly held in position mark the Pivot tube at the flare of the 45° elbow, illustrated by dimension "X".

**Step 9:** Still with the upper arm assembly held in place measure from the center of the rubber pad on the tarp spool housing to the end of the bow tube, below the 90° corner. This is dimension "Y". Record this measurement.

**Step 10:** Remove arms from truck.

**Step 11:** Cut an amount equal to dimension "X" off both the driver and the passenger side pivot tubes.



## 45° Pivot Tube Offset Installation

### DC 400 & DC 300 Series Tarping Systems

**Step 12:** Mark and drill the cut ends of the pivot tubes to accept the 45° elbows (Fig. 46).

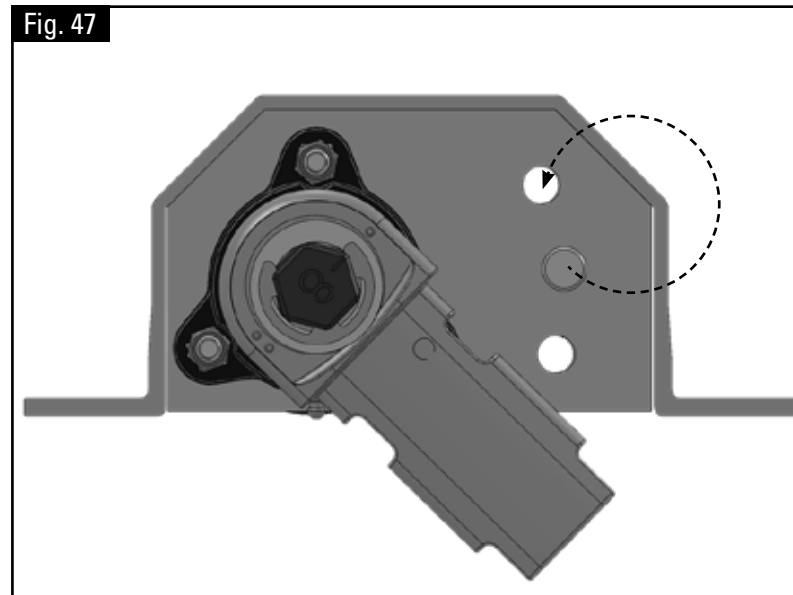
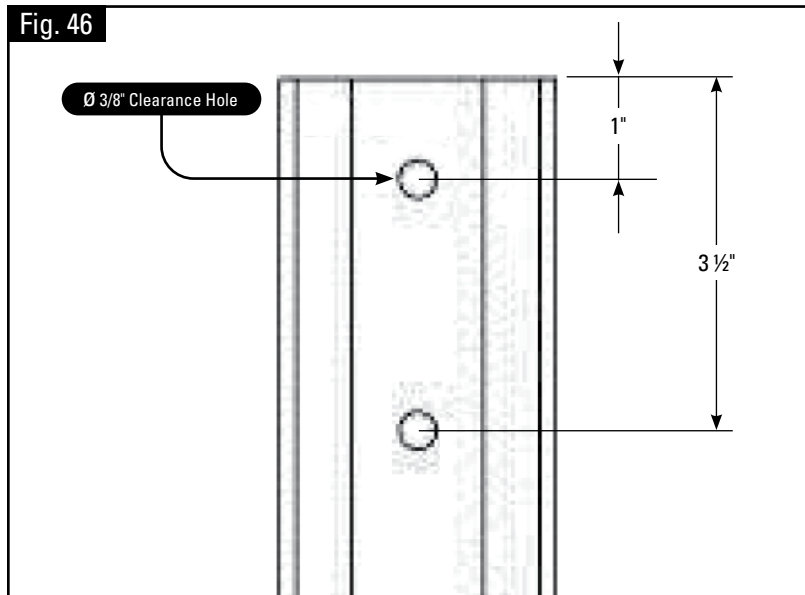
**Step 13:** Using the “Y” measurement obtained in Step 9, measure from the open/bottom end of the driver and passenger side bow tubes and cut them off if needed.

**Step 14:** Re-Assemble arm on pivot box and swing arm back to the front to make sure everything fits as needed. If so remove from truck.

**Step 15:** Reassemble the driver side pivot box while making sure to reinstall the springs in the same position as they came out.

**Step 16:** Move the clevis pin in both the driver and passenger side pivot boxes to the top hole (Fig. 47).

**Step 17:** Re-install the pivot box and arms on truck and connect to tarp bar and tarp.



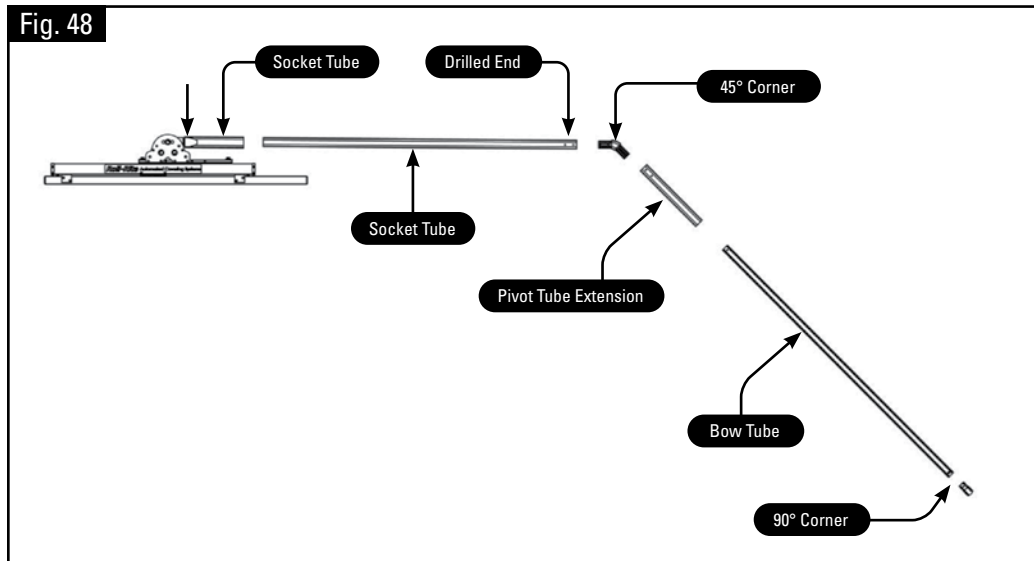


## 45° Pivot Tube Offset Installation

### DC 350 Series Tarping Systems

**Step 1:** Drill one end of both of the 96" long pivot tubes (Fig. 46).

**Step 2:** Slide the pivot tubes in the socket tubes on the spring packs until they are flush with the lower end of the sockets (Fig. 48) leaving the end drilled in step one out.



**Step 3:** Slide 45° elbows into open ends of pivot tube and bolt in place using the provided 3/8" x 5/8" barrel bolts.

**Step 4:** Slide the 24" pivot tube extensions on the open ends of the 45° elbows and bolt in place.

**Step 5:** Bolt the 90° corners in one end of 2 of the bow tubes using the provided barrel bolts.

**Step 6:** Slide the open end of the bow tubes into the 24" pivot tube extensions until they come up against the 45° elbow. Do not tighten set screws yet.

**Step 7:** With the rear bar installed in the tarp connect the 90° corners to the rear bar.

**Step 8:** With the pivots slid all of the way back and the tower in the park (typically all the way down) position – wind the tarp in until the lower pivot tube is horizontal (Important – Do Not Go Past Horizontal.) The rear bar should land centered on top of the tarp spool housing roughly when the lower tube is horizontal. If so tighten the set screws to hold the bow arms in place (snug plus 3/4 of a turn).

**Step 9:** If the rear bar is not all the way down to the tarp spool housing or is sticking forward of the tarp spool housing when the lower pivot tube is horizontal, some additional modifications will be required.

- Measure how far beyond or above the bar is landing at the top center of the tarp spool housing & record this distance.
- Unwind the tarp and remove the bow tubes from the pivot extensions.
- Cut the amount recorded in step "a" off both of the bow tubes.
- Reinstall the bow tubes and wind the tarp back into the tarp spool housing.
- Double check that the pivot tubes are not rotated beyond horizontal. If so you will need to reset to horizontal and adjust starting at step "a."

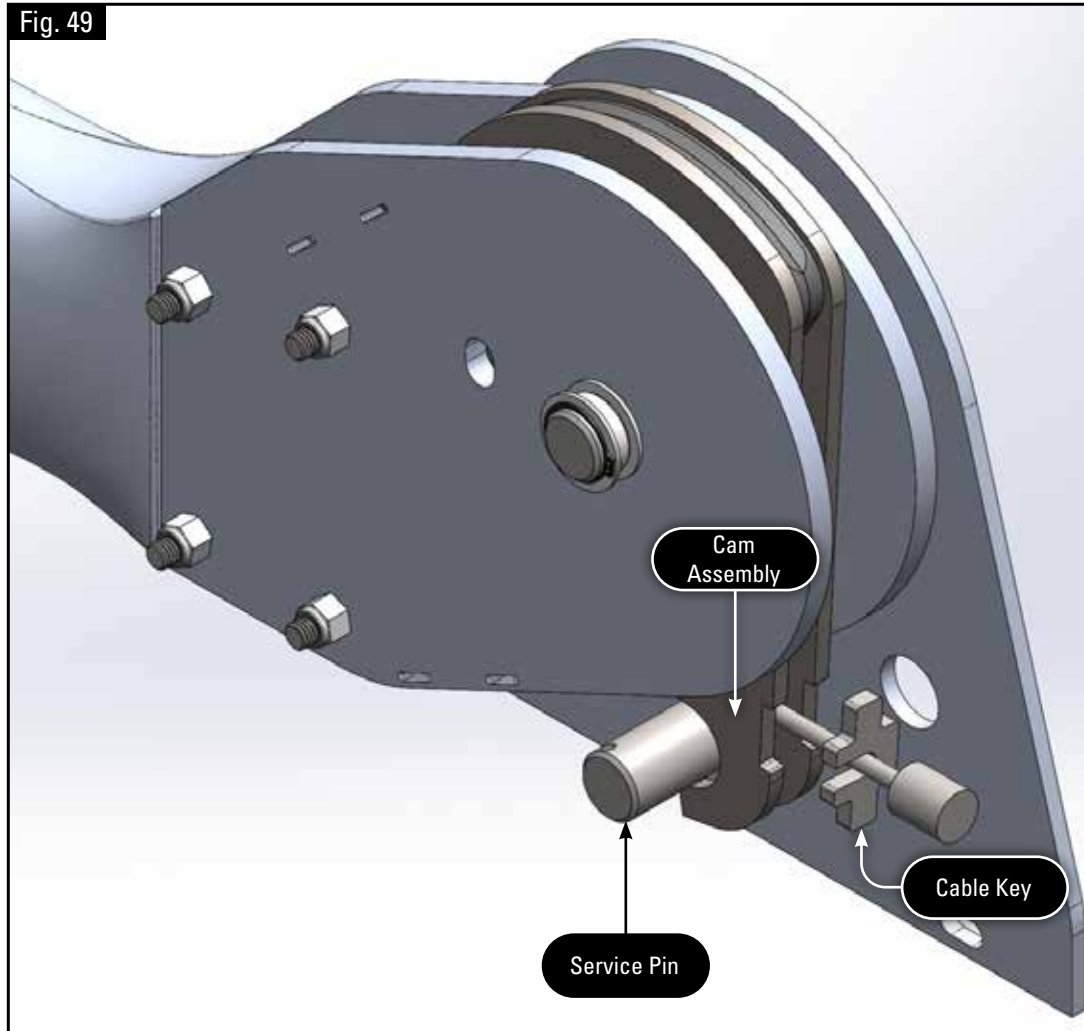


# SERVICE & OPERATION TORC SERIES ADDITION OF TENSION



## Install Cable Key & Service Pin

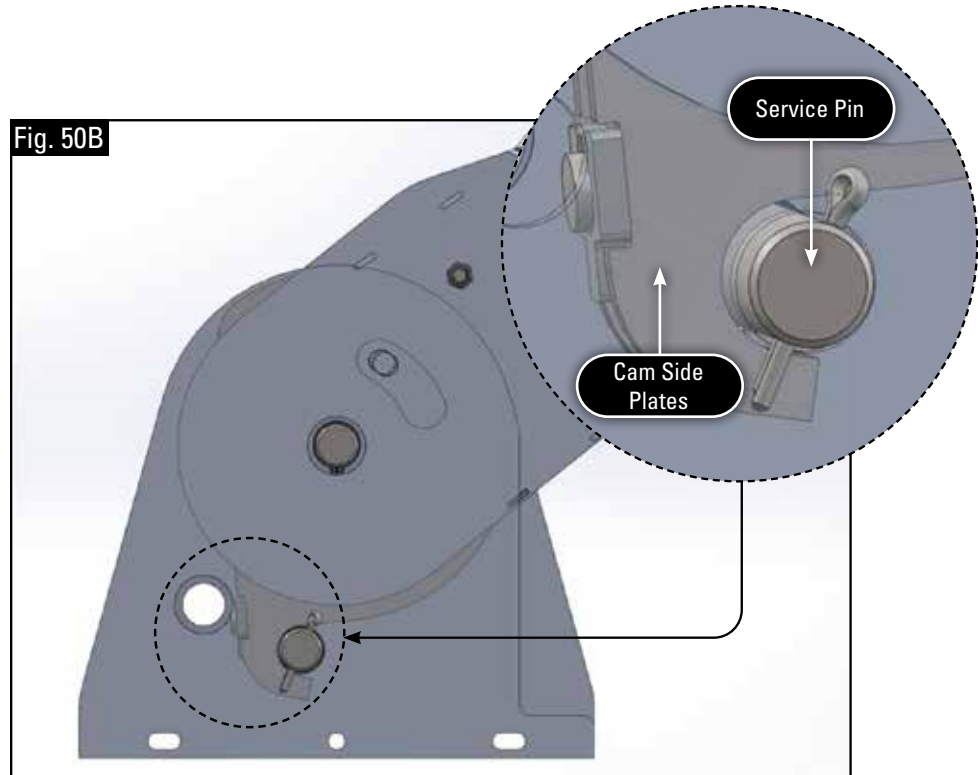
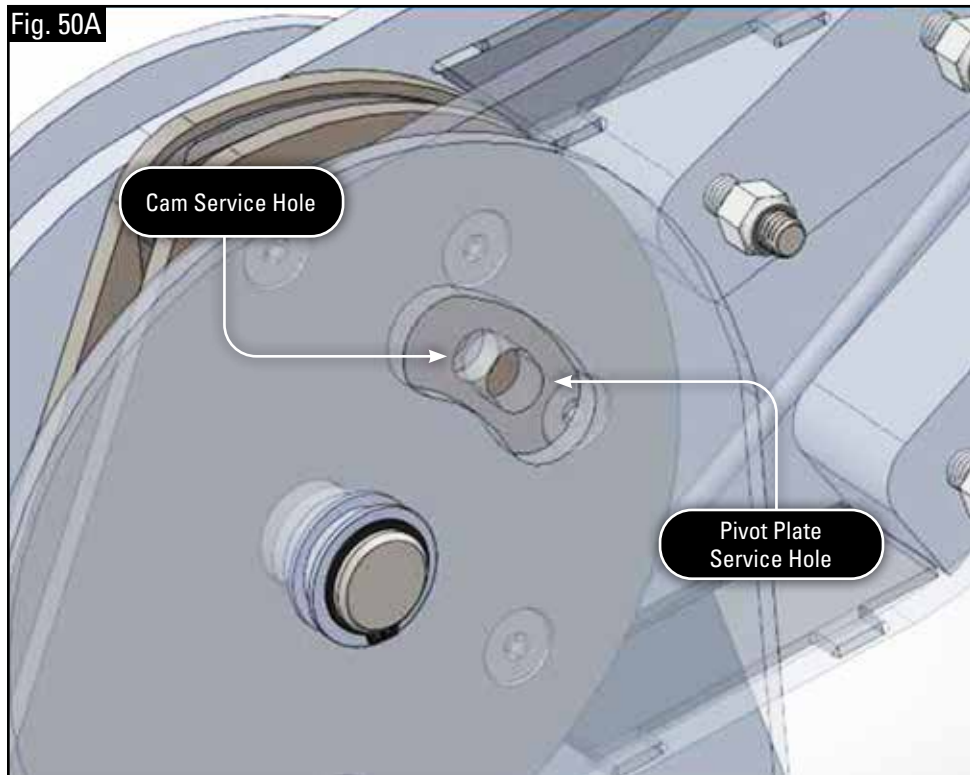
Fig. 49



**Step 1:** Route the cable through the cam assembly to allow the cable key to be installed. Install the service pin into the Service Hole and install cotter pin (Fig. 49).



### Positioning Cam Service Hole to Add Spring Tension

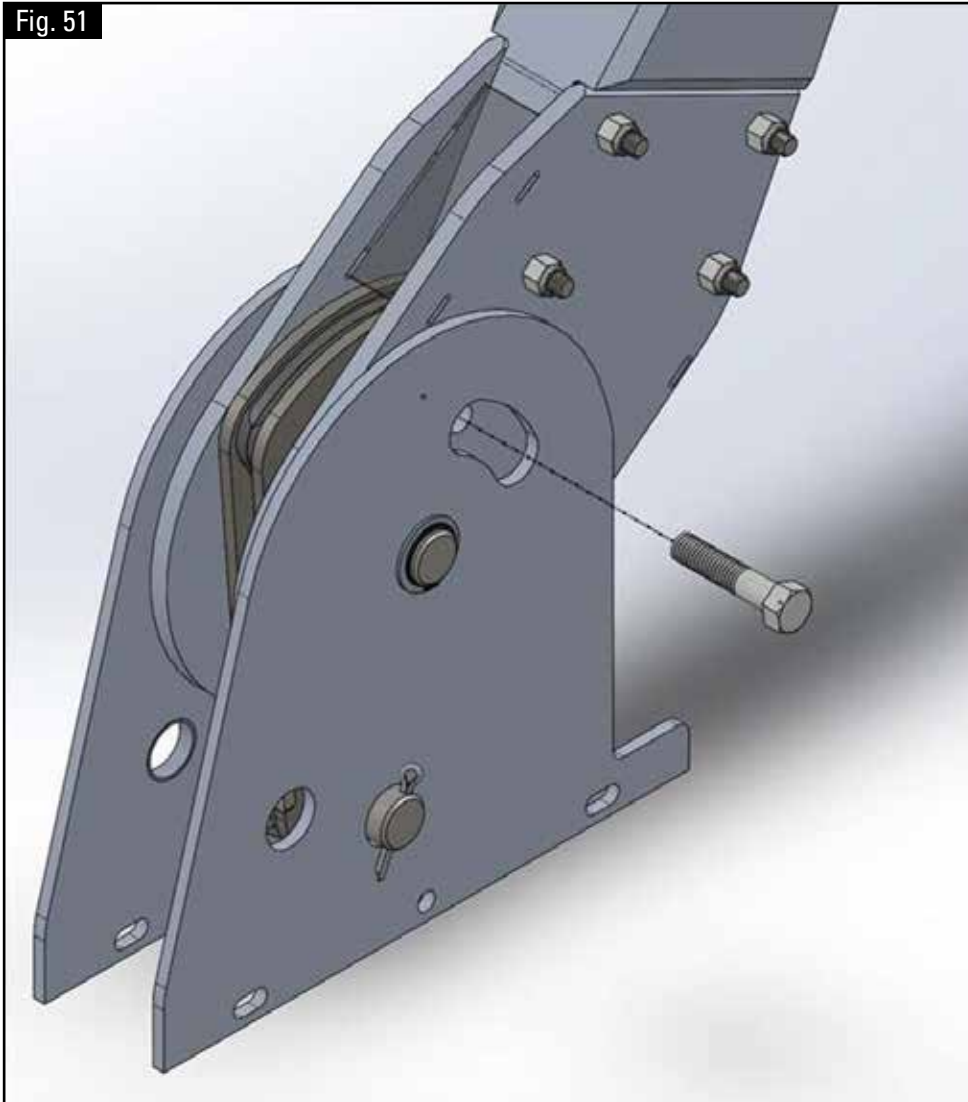


**Step 2:** Retract tarp until cam service hole and pivot plate service hole are aligned (Fig. 50A, & B).



## Setting in Service Position

Fig. 51



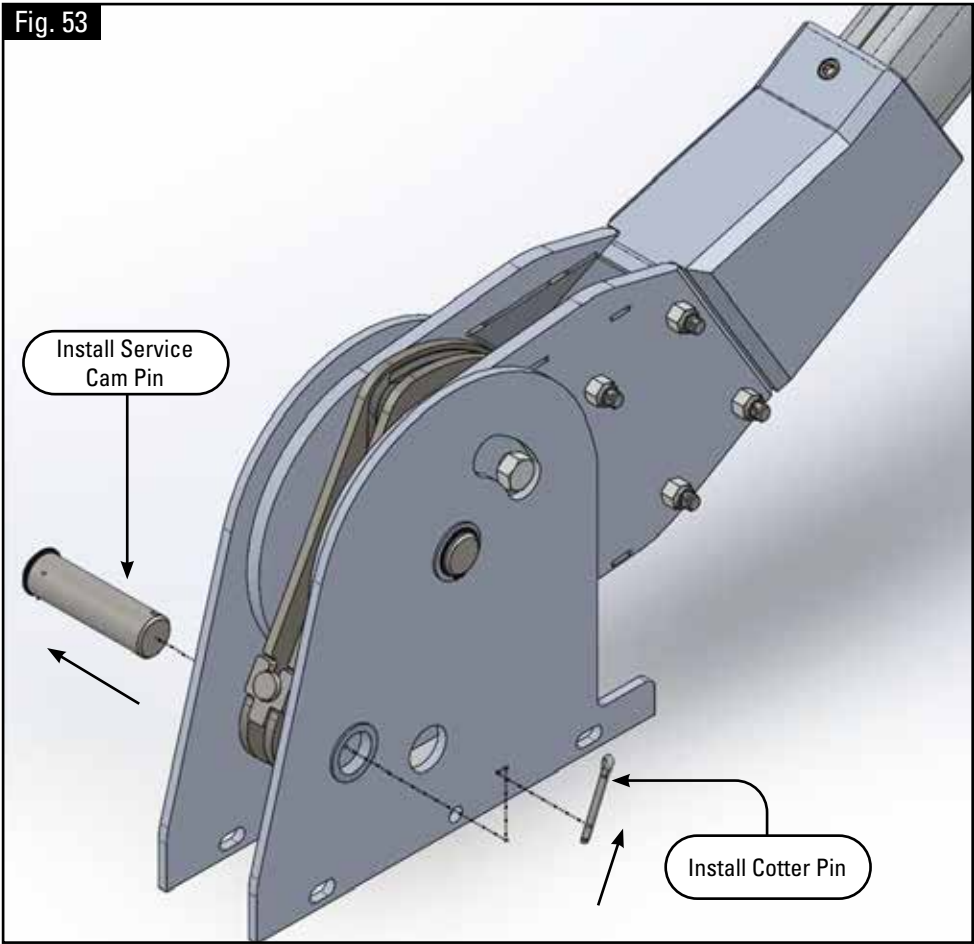
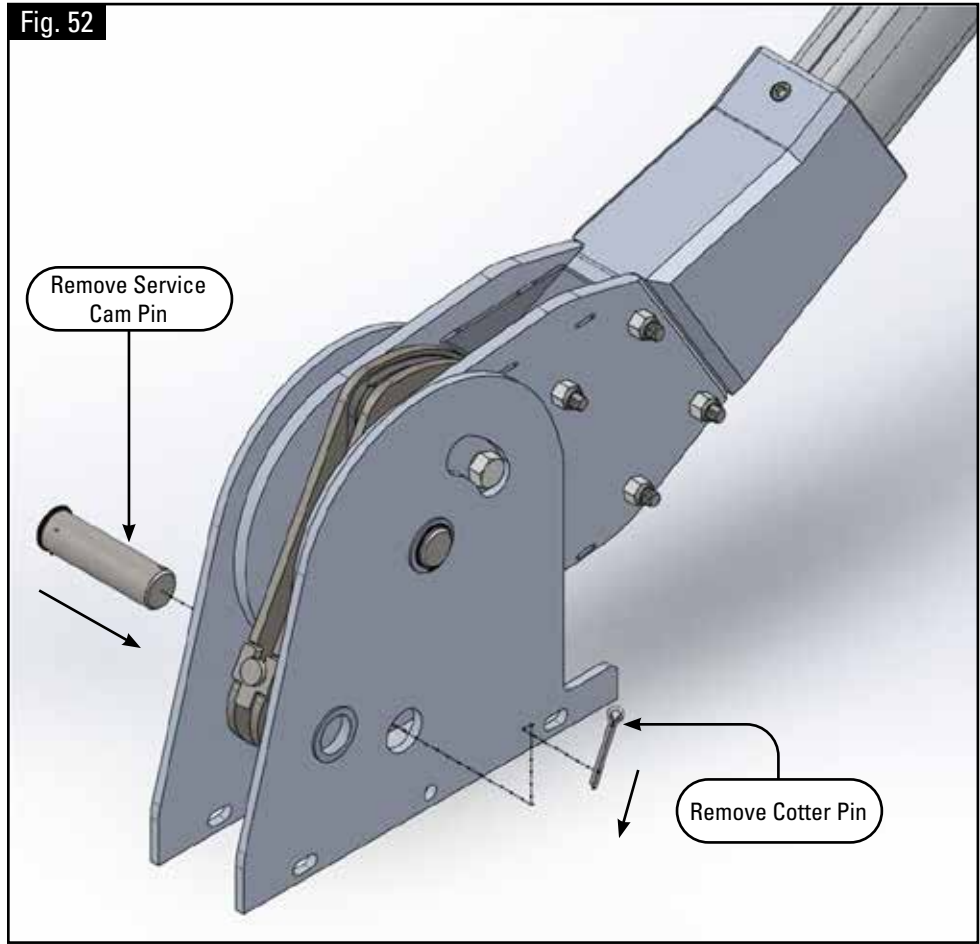
### Step 3:

Install bolt/pin through cam service hole and pivot plate service hole (Fig. 51).

**Note:** Bolt or Pin must be 1/2" Diameter and Grade 5 minimum material equivalent.



### Adjusting Service Cam Pin Position

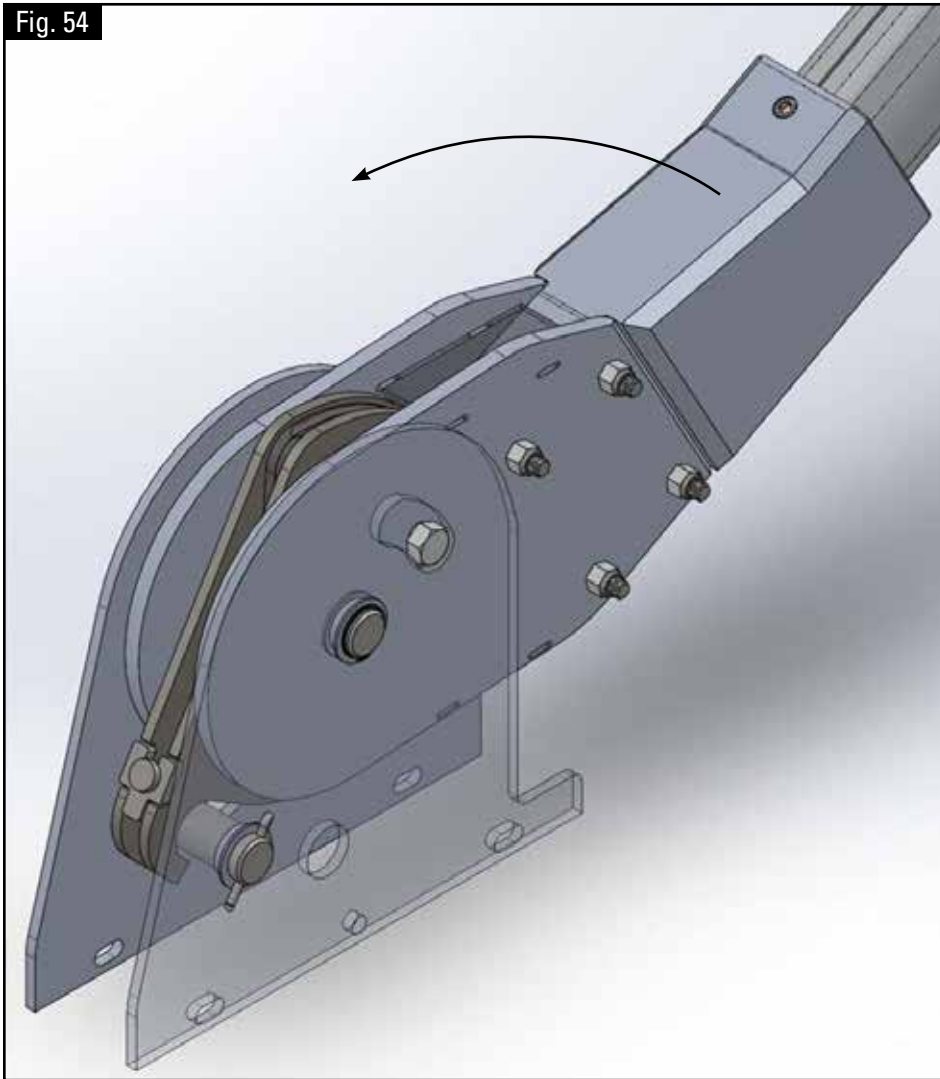


**Step 4:** Extend tarp until service pin is able to be installed into "Operation" Hole. Remove cotter pin from service cam pin. Remove service cam pin from "Service" hole (Fig. 52) in base side plates, and reinstall into the "Operation" hole (Fig. 53) and reinstall cotter pin.



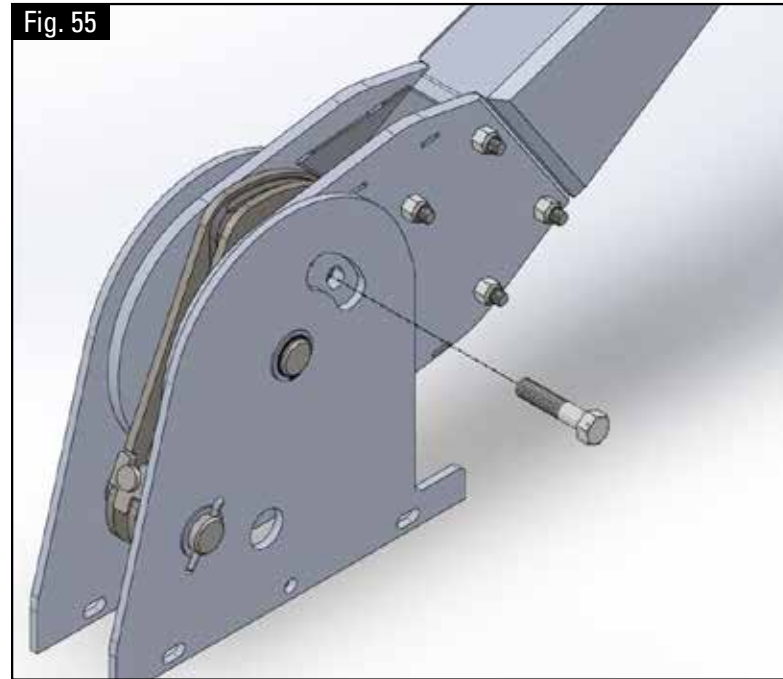
## Applying Load & Removing Bolt/Pin

Fig. 54



**Step 5:** Retract tarp until cam side plates load is on service pin (Fig. 54).

Fig. 55



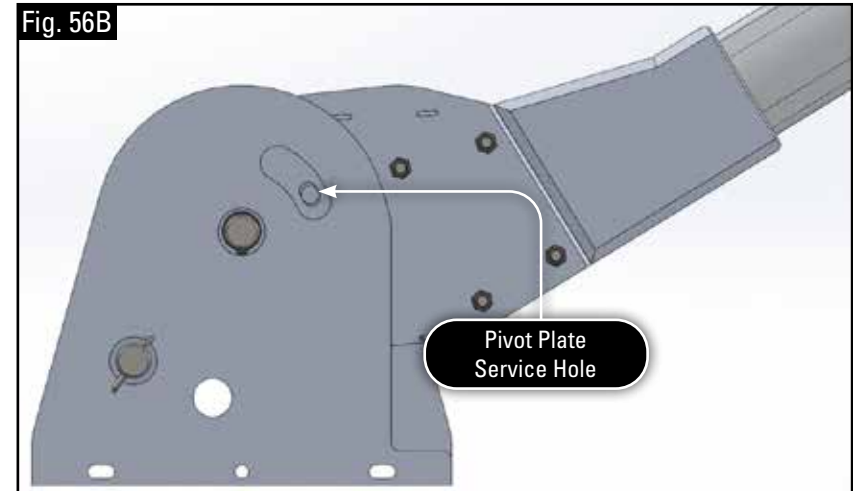
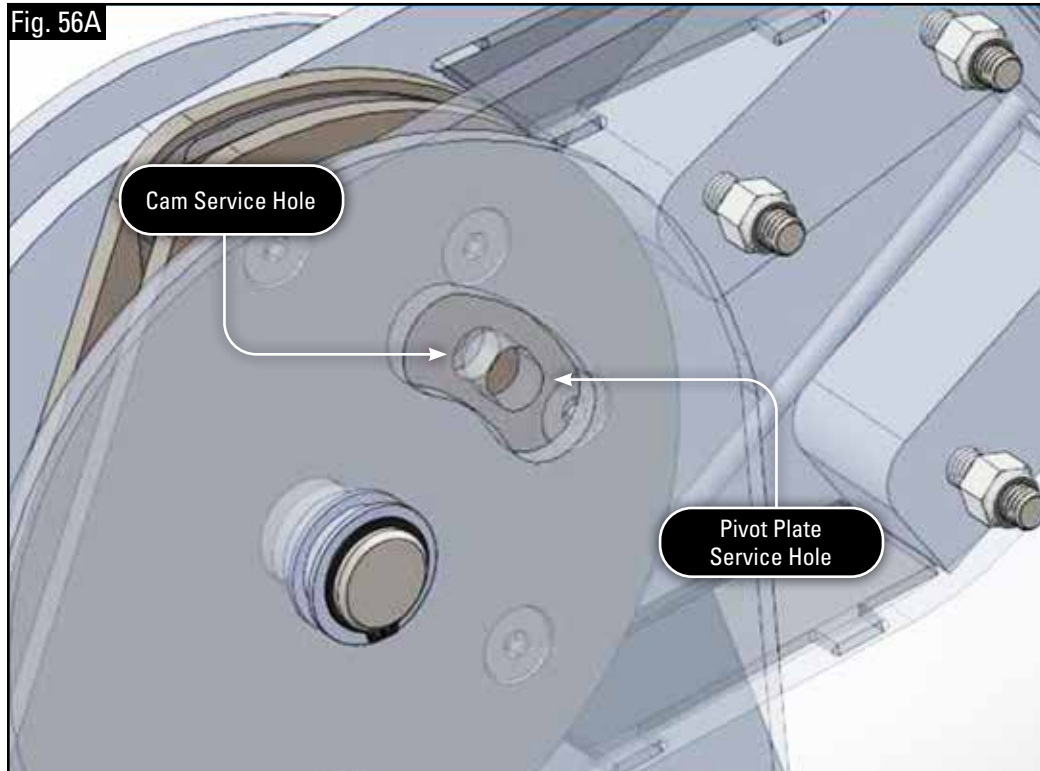
**Step 6:** Remove bolt/pin from cam service hole and pivot plate service hole (Fig. 55).



# SERVICE & OPERATION TORC SERIES RELEASING OF TENSION



### Positioning Cam Service Hole to Release Spring Tension

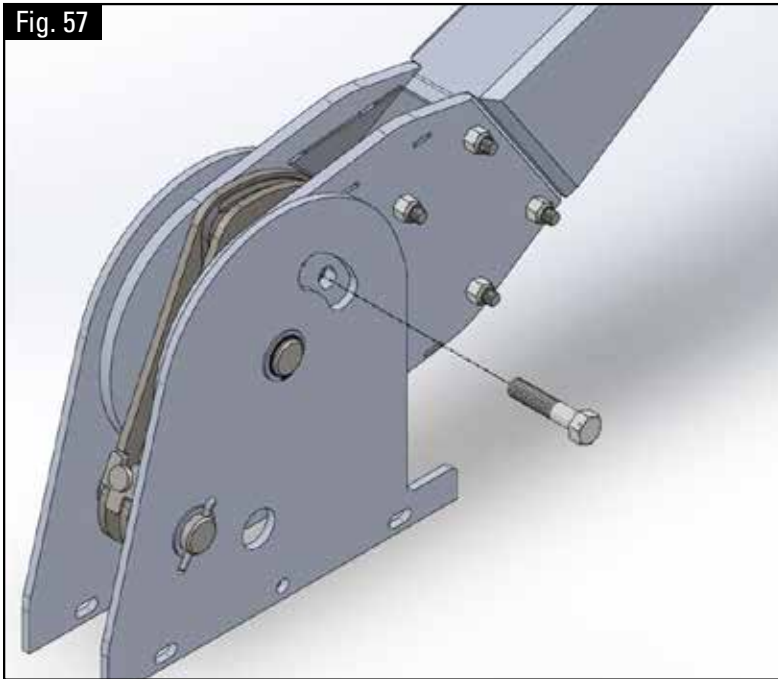


**Step 1:** Position cam service hole in line with pivot plate service hole by extending or retracting tarp system to appropriate arm angle (Fig. 56A, & B).



### Installing Bolt/Pin & Extending Tarp

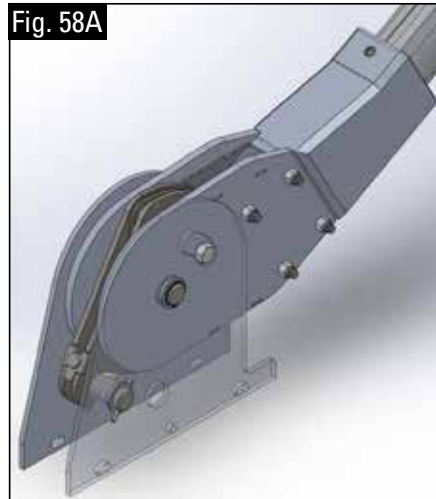
Fig. 57



**Step 2:** Install bolt/pin through cam service hole and pivot plate service hole (Fig. 57).

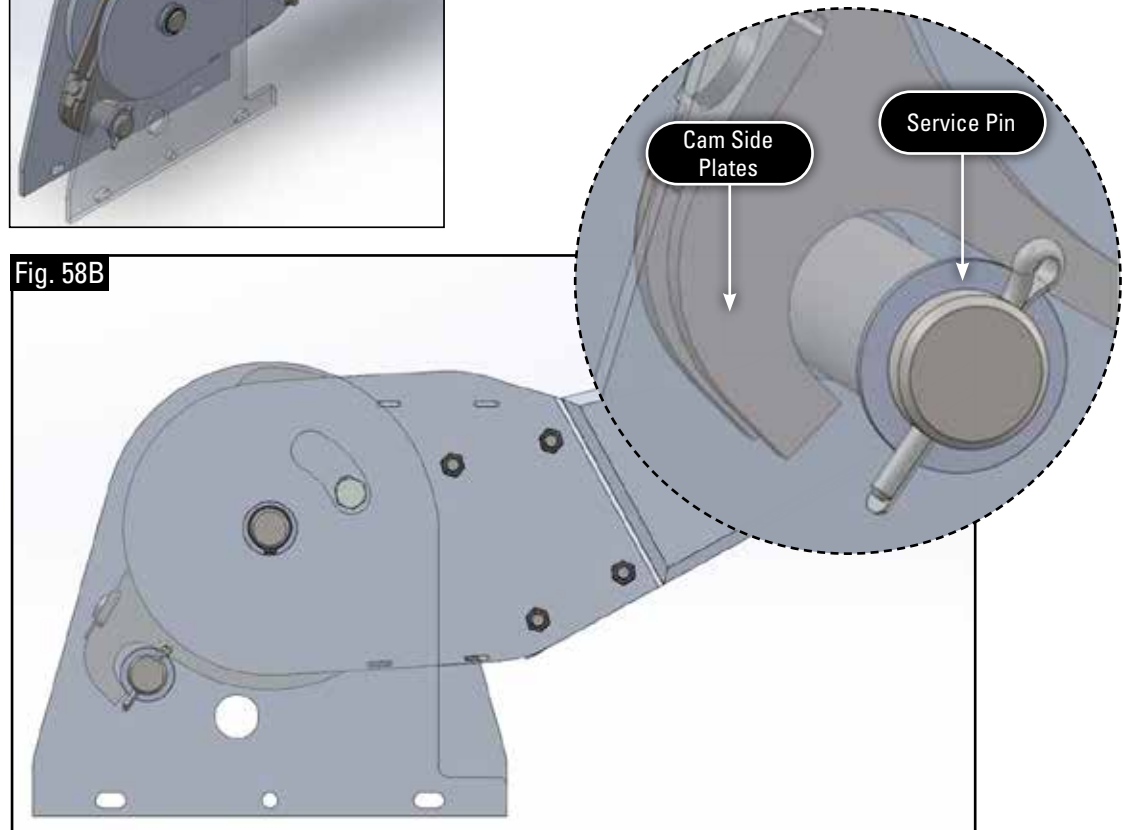
**Note:** Bolt or Pin must be ½" Diameter and Grade 5 minimum material equivalent.

Fig. 58A



**Step 3:** Extend tarp until cam side plates load is off service pin (Fig. 58A & B).

Fig. 58B





## Adjusting Service Cam Pin Position

Fig. 59

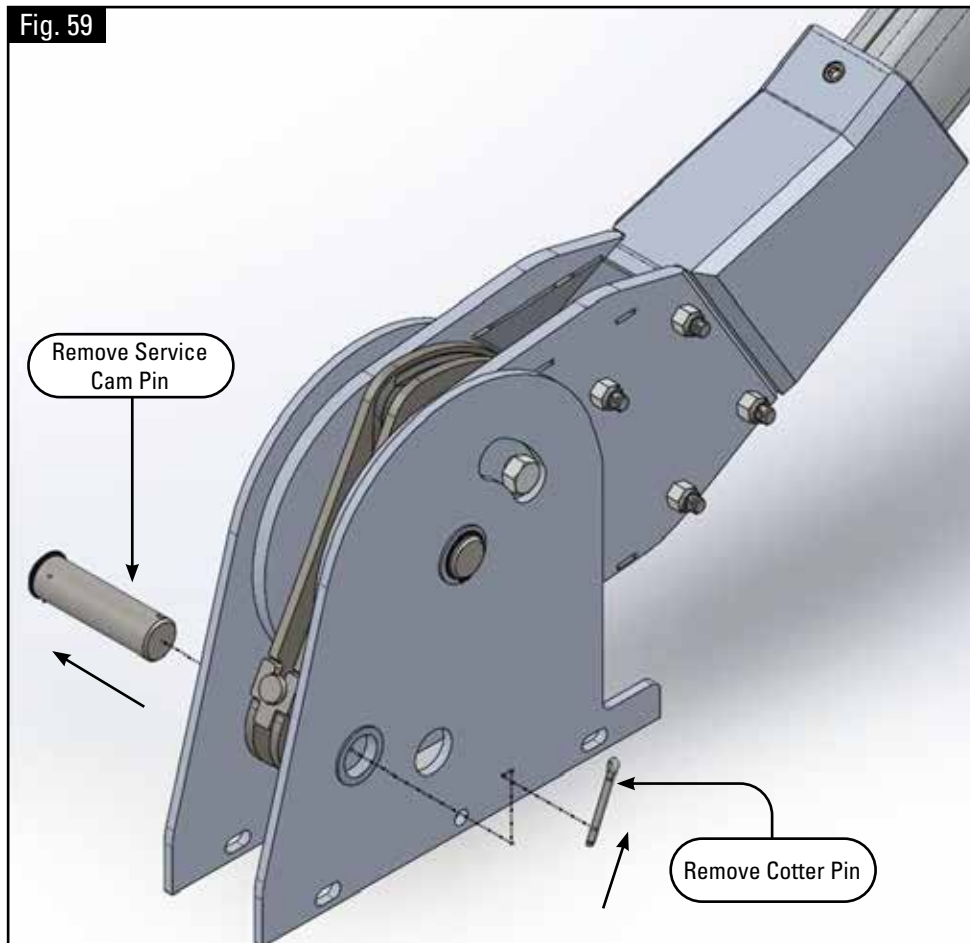
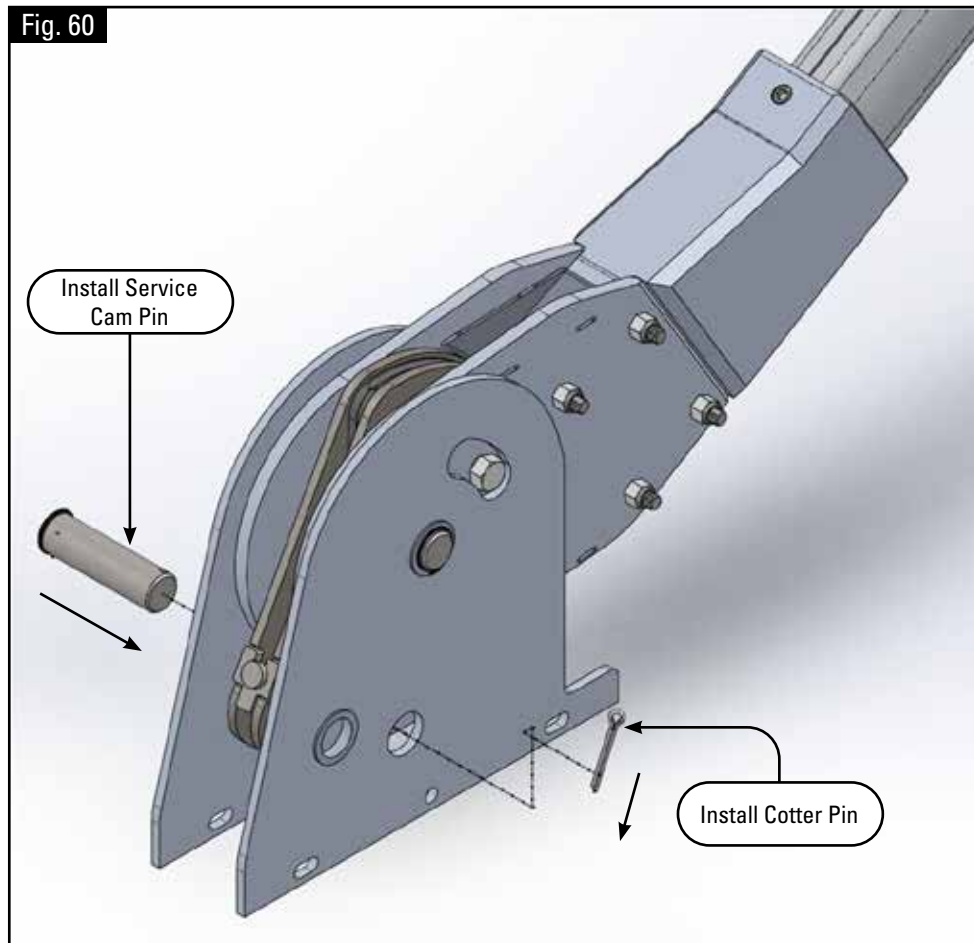


Fig. 60

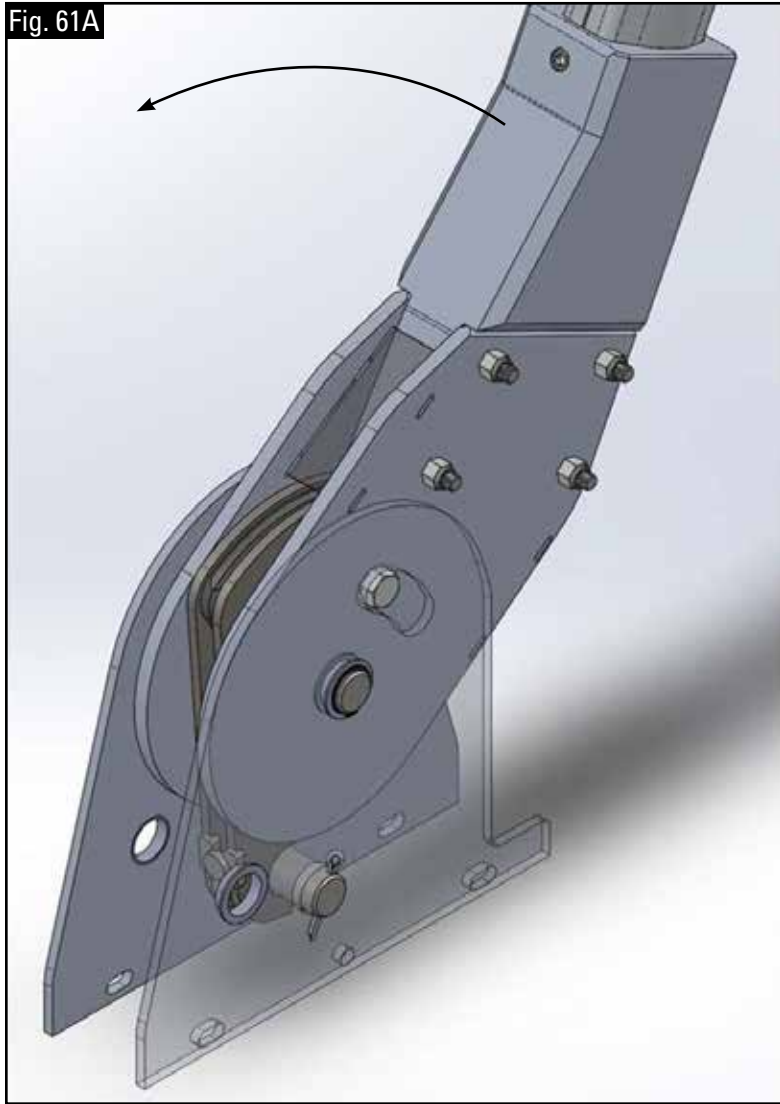


**Step 4:** Remove cotter pin from service cam pin (Fig. 59). Remove service cam pin from "Operation" hole in base side plates, and reinstall into the "Service" hole (Fig. 60) and reinstall cotter pin.



### Applying Load

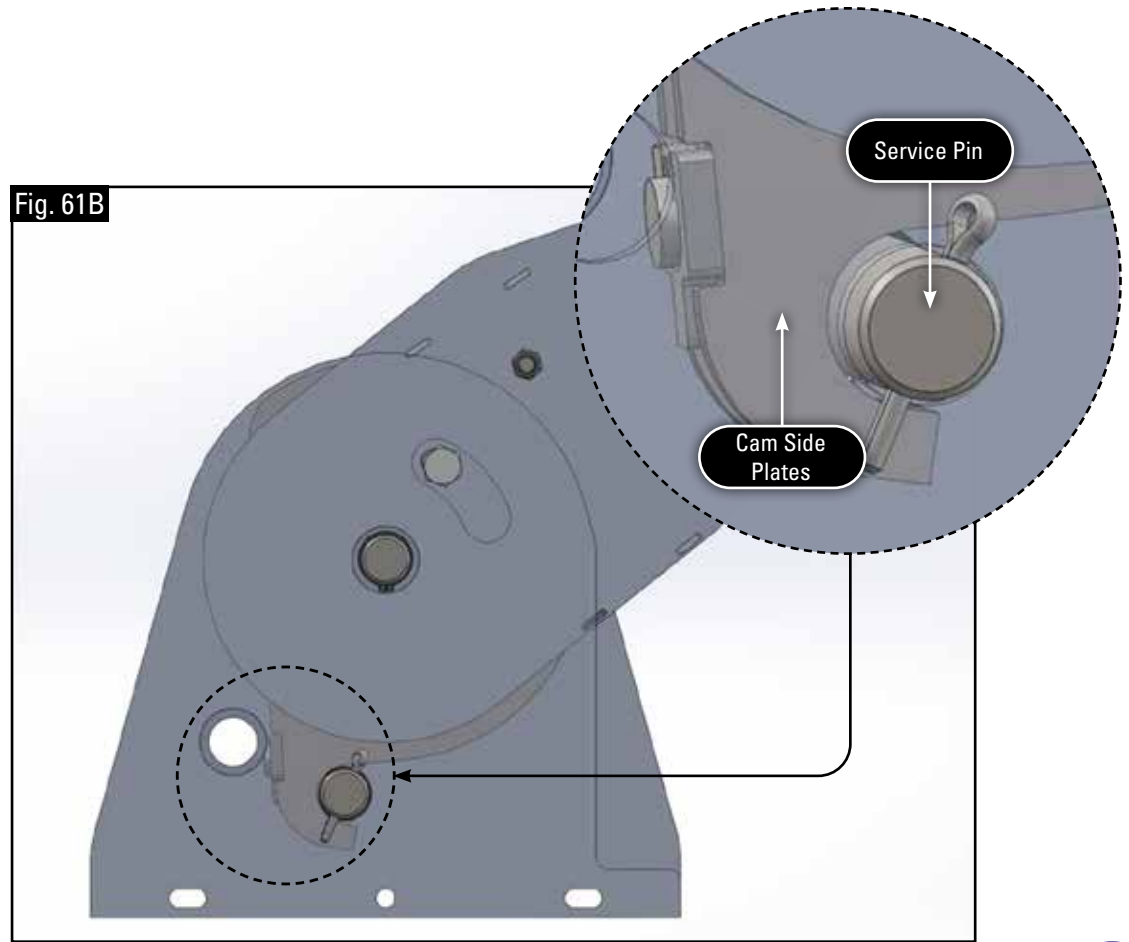
Fig. 61A



**Step 5:** Retract tarp until cam side plates load is on service pin (Fig. 61A & B).

**Helpful Hint:** Check cables to ensure cables do not slip off of cable key (Fig. 61B).

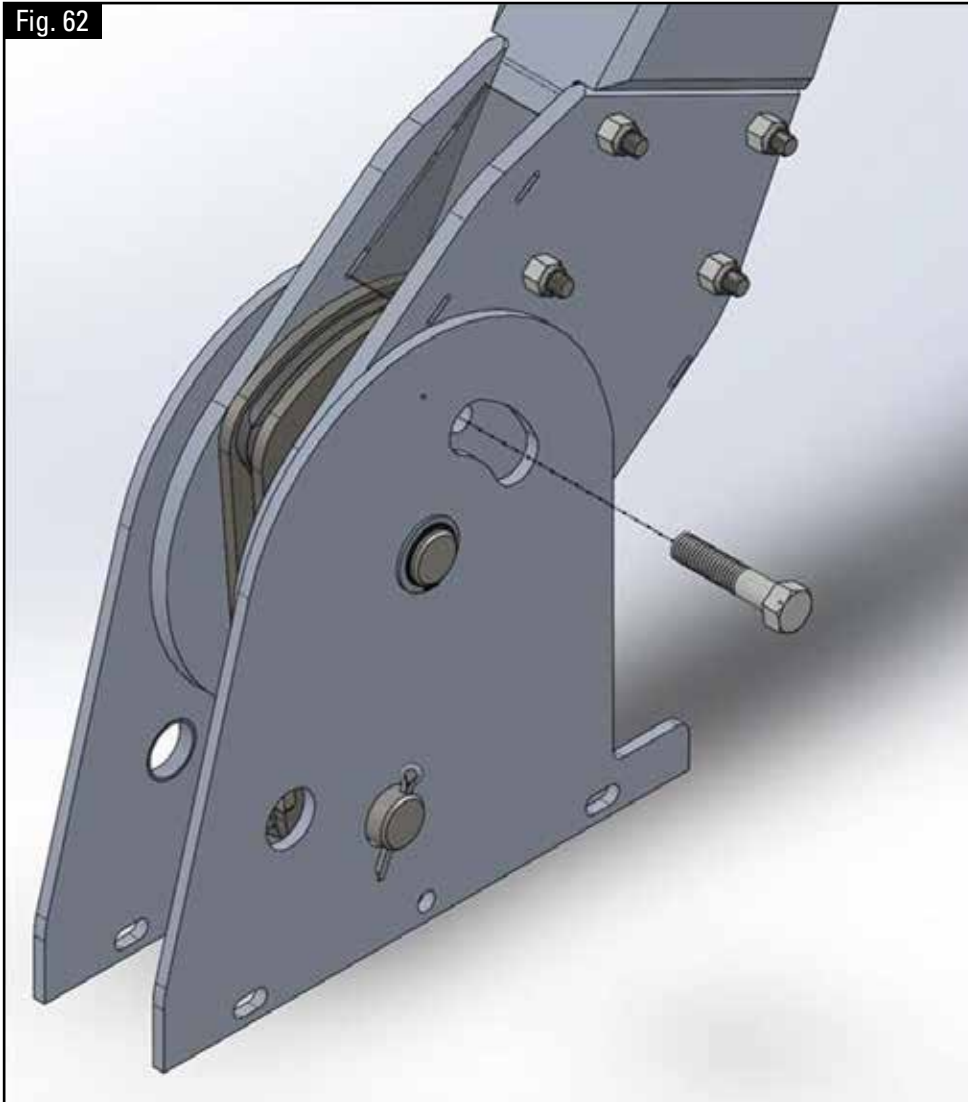
Fig. 61B





## Setting in Service Position

Fig. 62



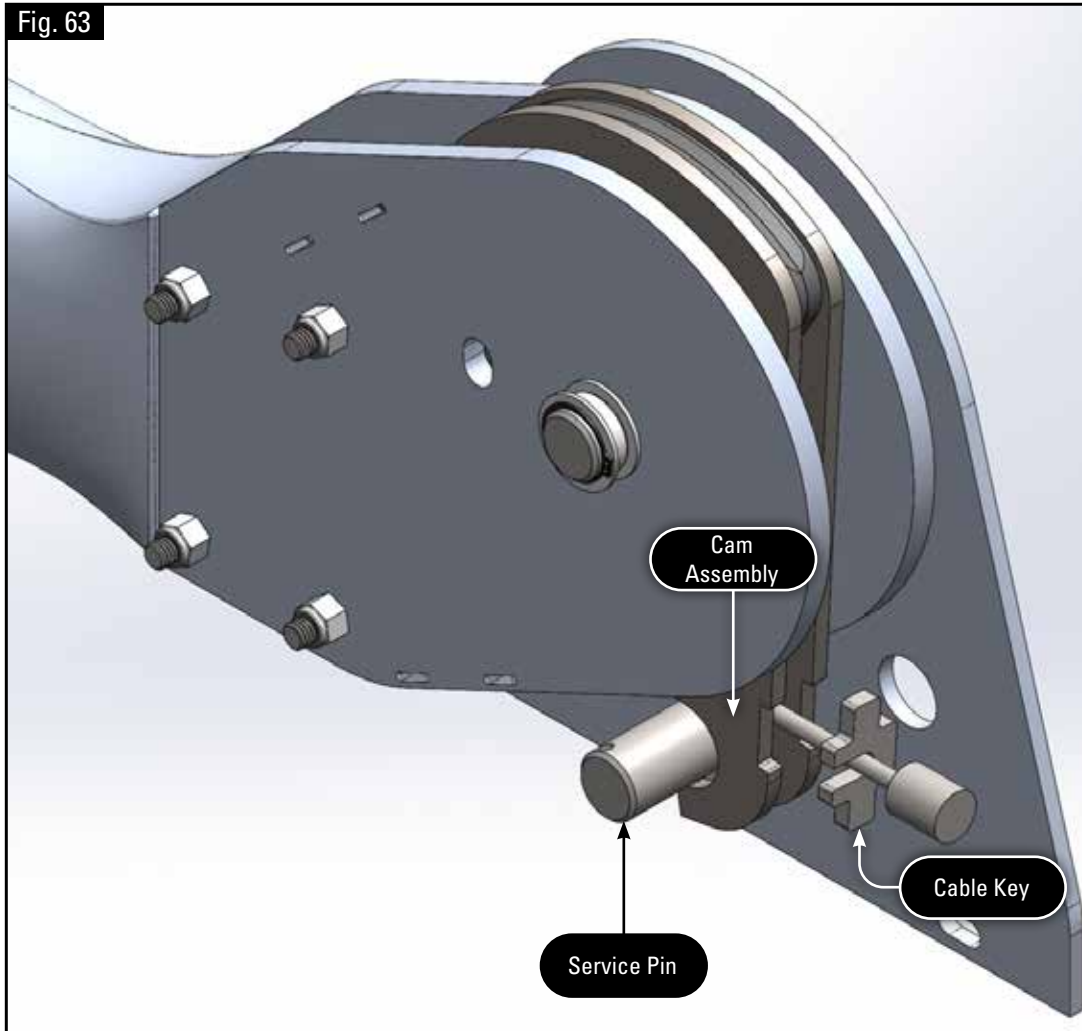
### Step 6:

Remove bolt/pin. Extend tarp until arms are securely resting on a stable support. You are now able to service the tarping system now that tension has been released. Reverse the steps at installation or after you are done servicing the system (Fig. 62).



## Remove Cam Assembly & Service Pin

Fig. 63



**Step 7:** Rotate the cam assembly to allow the cam assembly to be removed. The service pin can be removed to allow extra rotation if needed, but check to confirm the cable is de-energized (Fig. 63).